

HVLP (High Volume Lubricator Pump)



The HVLP (High Volume Lubricator Pump) is designed to deliver precise quantities of lubrication oil to engines, compressors and other industrial applications.

The HVLP pump head is a high volume positive displacement pump designed to be mounted on CPI HVLP gearboxes as well as gearboxes from other manufacturers.







FEATURES

Lubricators

- Improved design and performance
- High precision shafts, bearings and gears
- Improved gaskets and o-ring seals for lubricator ports to prevent water ingress
- Improved lubricator drive shaft sealing to reduce oil leaks and seal failures
- Utilize dual fill ports and dual sight glass for ease of use
- Available with one or two pump heads

Pumps

- Available in 7mm and 10mm piston sizes
- Suitable for use with petroleum and synthetic lubricants
- Features adjustable flow rates

Product Options

- Desiccant breather to absorb internal moisture and extend gear oil life
- Pump cover to prevent water ingress and protect pump output adjustment mechanism – recommended for outdoor applications
- Anchor cross assembly

The HVLP is certified to $(\xi)_{2GC \parallel CT4}$

TECHNICAL SPECS

PUMP SIZES	7 mm plunger, 10 mm plunger	
MAXIMUM OPERATING PRESSURE	7 mm pump: 8,000 psi 10 mm pump: 3,500 psi	
OIL VISCOSITY	90 SUS—8,000 SUS	
GEARBOX RATIOS (INPUT/DRIVE RPM:CAMSHAFT RPM)	21.5:1, 7.7:1, 2.8:1, 2:1, 1:1, 1:2.8, 1:7.7	
PUMP OUTLET PORT:	1/4"NPT	
PUMP INLET PORT:	3/8″NPT	
PUMP STROKES PER MINUTE:	Minimum: 5 Maximum: 175	
GEARBOX OIL VOLUME	Approximately 1.5 qt (1420 ml)	
RECOMMENDED GEAR- BOX OIL	90W gear oil	
TEMPERATURE	-20°F to 190°F (-29°C to 88°C)	

MODELS

HVLP Gearbox Models

CPI Part Number	Drive RPM: Cam RPM	Right Hand (RH) or Left Hand (LH)
650010003030011	1:1	RH
650010003030021	2:1	RH
650010003030031	2.8:1	RH
650010003030081	7.7:1	RH
650010030300211	21.5:1	RH
650010003030013	1:2.8	RH
650010003030018	1:7.7	RH
650010003029911	1:1	LH
650010003029921	2:1	LH
650010003029931	2.8:1	LH
650010003029981	7.7:1	LH
650010030299211	21.5:1	LH
650010003029913	1:2.8	LH
650010003029918	1:7.7	LH



HVLP Accessories

Part Number	Description
650140000094908	HVLP pump cover assembly
650050000094687	HVLP desiccant breather 3/8" NPT x 4" tall
650050000095308	Anchor cross assembly w/3,250 PSI rupture indicator
650050000095307	Anchor cross assembly w/5,500 PSI rupture indicator





MODELS

HVLP Pump Models

CPI Part Number	Piston Size	MAWP	Description
650010000030328	7 mm	8,000 psi	7 mm pump head
650010000030329	10 mm	3,500 psi	10 mm pump head
650010000030321	7 mm	8,000 psi	7 mm pump head w/ anchor cross assembly
550010000030322	10 mm	3,500 psi	10 mm pump head w/ anchor cross assembly





CPI, part of the Howden group, prides itself on its unique approach to developing new compressor valve concepts and non-metallic materials used in the production of valves, piston rings, rider rings, packing and oil wipers. Our application expertise has transformed the performance and reliability of reciprocating compressors in a wide range of applications around the world.

www.CPIcompression.com