

Industravac[®] Vacuum Units



These high-efficiency vacuums are powerful, yet quiet and maintain a clean operational environment for all employees and visitors.

Each stationary or mobile vacuum is fitted with efficient filter bags or filter cartridge separators to capture even the finest levels of dust and air/water/chemical particles.

Industravac units feature pre-engineered, highly integrated designs with correctly sized, compatible, and proven components – which can also be custom-engineered to meet a facility's exact requirements. Stationary self-contained vacuums can be dedicated to a single function such as dust or chip collection or connected to tubing lines in a central vacuum cleaning system. Mobile units can be moved around a facility as needed for on-location vacuum cleaning and spill removal.

Industravac systems can be customized to meet the specific needs of manufacturers, chemical producers, welders, hospitality and restaurant businesses, health and wellness practices, grocery and retailers, car detailers, personal service providers, office buildings, educational and municipal facilities ... and any other industry.

For in-depth technical support for Industravac and any customization needs

Web: spencerturbine.com Telephone: 860.688.8361 Toll Free: 800.232.4321

Customization can include:

- HEPA filters
- custom dirt cans
- silencers
- blast gates and air bleed systems
- special sizing to fit through doors
- grounded, anti-spark filter bags
- explosion-proof or TEFC motors
- special motor voltages
- more inlet valves to handle additional operators
- mounted and prewired electrical controls
- explosion vents to meet NFPA and
- OSHA requirements

Industravac® V models are for one or two users and Industravac A, B, C and D series can accommodate up to 16 simultaneous operators.

Industravac models also follow NFPA guidelines for explosion protection and help address many OSHA workplace requirements.

For in-depth technical support for Industravac and any customization needs, please contact us for assistance. Remember that each of our Spencer representatives is trained to listen to your needs and will only make recommendations in your best interest.

Spencer

Industravac® Series A Stationary & Mobile Models



Spencer Industravac Series A stationary model shown. Mobile models also available.

Performance Data

Volume	Vacuum	Motor	Catalog	Number	Shipping
(SCFM)	(In. Hg)	HP	Stationary	Mobile	Weight (lb.)
110	6.0	5	SA505A	PA505A	865
120	7.9	71/2	SA707A	PA707A	950
175	6.9	71/2	SA607A	PA607A	940
155	4.6	5	SA405A	PA405A	855
220	7.8	10	SA710A	PA710A	950
250	5.6	71/2	SA507A	PA507A	930
290	6.5	10	SA610A	PA610A	940
340	4.0	71/2	SA407A	PA407A	920

Performance based on 70 °F inlet temperature at sea level.

Materials of Construction

- Casing, separator, base, dirt can: ASTM A1011 hot-rolled steel
- Impellers: 5052-H34 aluminum
- Shaft: AISI-1045 hot-rolled bar steel
- · Finish: epoxy primer with Spencer blue urethane topcoat

Product Features

Vacuum Producer

Multistage centrifugal

Standard overhung direct drive

6" tubing upblast exhaust (diffuser on mobile)

Average sound pressure level: 79 dBA at 3 ft.

Factory performance tested

Motor

5, 7½ or 10 HP, 3500 rpm 208-230/460 volt, 3 phase, 60 Hz

Open drip-proof

Bearing life: 100,000 hours (L-10)

Separator

Tubular bag separator, shaker type: 24" diameter

Multiple inverted filter bags: Quantity 10

Filter bag area: 39 sq. ft.

Filter bag material: cotton sateen (Part No. BVA90061)

Filter bag diameter: 5" (Cat. No. 5445-N)

External manual bag shaker

Large, hinged inspection door

Removable dirt can, cam actuated, capacity: 21/4 cu. ft.

Average filtration efficiency: 99.9% at 3 microns

Dual axial inlets with target plate:

Stationary: primary inlet – 4" tubing with sleeve

secondary inlet – inlet valve (Part No. VLV90083) for 1½" diameter hose

Mobile: two inlet valves (Part No. VLV90083)

for 11/2" diameter hose

Base

Mobile:

Stationary: common frame with mounting pads

large molded rubber tires

NEMA 1 across-the-line starter

50 ft. electrical cable

Available Options

TEFC and explosion-proof motors

Special motor voltages

NEMA 4, 7 and 9 starter enclosures

Grounded filter bags

Other filter bag materials

Dirt can liners (with equalizing line)

Discharge silencer

Discharge throttling valve

Inlet valve (Part No. VLV90100) for 2" diameter hose

4" threaded inlet to accommodate larger than 2" valve

Motorized bag shaker

Explosion relief vent

Rear primary inlet position

Stationary Model

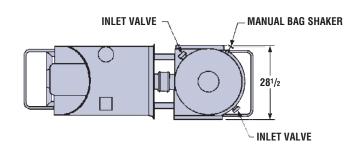
151/8 (384)

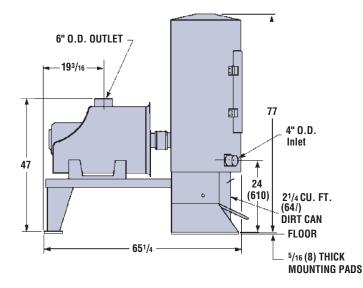
33⁹/₁₆ INLET VALVE 9¹/₁₆ (678)

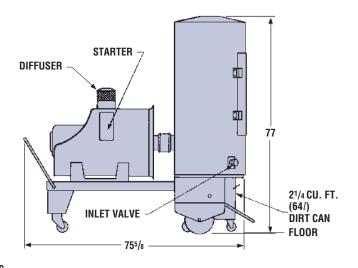
45°

INLET

Mobile Model







Performance Data	Motor Data	Separator Filter Data
Volume (SCFM)	HP RPM	Area: 39 sq. ft
Vacuum (In. Hg)	Voltage	Bag Quantity: 10
Discharge Pressure (PSIA)	Phase Hz	Bag Catalog No.: 5445-N
Inlet Temperature (°F)	Enclosure	Bag Material:

Spencer may make improvements and dimensional changes to equipment designs based on market trends and requirements. For product selection assistance, please email marketing@spencer-air.com or visit our website at www.spencerturbine.com to locate the Spencer representative in your area.

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Blowers & Vacuum Systems with an Engineering Edge

ENCE Turbine Company, 600 Day Hill Road, Windsor, CT 06095 USA

Industravac® Series B Stationary & Mobile Models



Spencer Industravac Series B stationary model shown. Mobile models also available.

Performance Data

Volume	Vacuum	Motor	Catalog	Number	Shipping
(SCFM)	(In. Hg)	HP	Stationary	Mobile	Weight (lb.)
300	8.0	15	SB-715B	PB-715B	1135
400	6.9	15	SB-615B	PB-615B	1125
420	4.9	10	SB-410B	PB-410B	1050
430	8.4	20	SB-720B	PB-720B	1160
520	5.7	15	SB-515B	PB-515B	1115
600	4.4	15	SB-415B	PB-415B	1105
610	6.1	20	SB-620B	PB-620B	1150

Performance based on 70 °F inlet temperature at sea level.

Materials of Construction

- · Casing, separator, base, dirt can: ASTM A1011 hot-rolled steel
- Impellers: 5052-H34 aluminum
- · Shaft: AISI-1045 hot-rolled bar steel
- Finish: epoxy primer with Spencer blue urethane topcoat

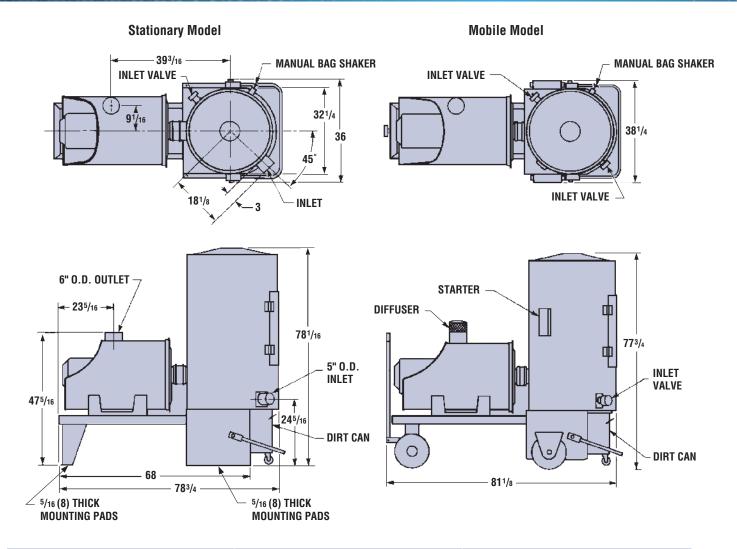
Product Features

Vacuum Producer Multistage centrifugal Standard overhung direct drive 6" tubing upblast exhaust (diffuser on mobile) Average sound pressure level: 83 dBA at 3 ft. Factory performance tested Motor 10, 15 or 20 HP, 3500 rpm 208-230/460 or 575 volt, 3 phase, 60 Hz Open drip-proof Bearing life: 100,000 hours (L-10)

Separator				
Tubular bag separator, shaker type: 30" diameter				
Multiple inverted filter bags: Quantity 19				
Filter bag area: 75 sq. ft.				
Filter bag material: Cotton sateen (Part No. BVA90061)				
Filter bag diameter: 5" (Cat. No. 5445-N)				
External manual bag shaker				
Large, hinged inspection door				
Removable dirt can, cam actuated, capacity: 41/3 cu. ft.				
Average filtration efficiency: 99.9% at 3 microns				
Axial inlets with target plate:				
Stationary: primary inlet – 5" tubing with sleeve				
secondary inlet – inlet valve				
(Part No. VLV90083) for				
1½" diameter hose				
Mobile: two inlet valves (Part No. VLV90083)				

for 11/2" diameter hose **Base** Stationary: common frame with mounting pads large molded rubber tires Mobile: NEMA 1 across-the-line starter 50 ft electrical cable

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Available Options
TEFC and explosion-proof motors
Special motor voltages
NEMA 4, 7 and 9 starter enclosures
Grounded filter bags
Other filter bag materials
Dirt can liners (with equalizing line)
Discharge silencer
Discharge throttling valve
Inlet valve (Part No. VLV90100) for 2" diameter hose
4" threaded inlet to accommodate larger than 2" valve
Motorized bag shaker
Explosion relief vent
Rear primary inlet position



Performance Data	Motor Data	a Separator Filter Data
Volume (SCFM)	HPRPN	1 Area: 75 sq. ft
Vacuum (In. Hg)	Voltage	Bag Quantity: 19
Discharge Pressure (PSIA)	Phase Hz_	Bag Catalog No.: 5445-N
Inlet Temperature (°F)	Enclosure	Bag Material:

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CCT Turbine Company, 600 Day Hill Road, Windsor, CT 06095 USA

Spencer

Industravac® Series C Stationary Models



Number of Operators

Catalog Number	Number of Operators*	Motor Hp	Shipping Weight (lb.)
SC410	4	10	1100
SC415	6	15	1100
SC420	8	20	1100
SC510	3	10	1215
SC515	5	15	1215
SC520	7	20	1215
SC525	8	25	1215
SC615	4	15	1350
SC620	5	20	1350
SC625	7	25	1350

Performance based on 70 °F inlet temperature at sea level.

Materials of Construction

- Casing, separator, base, dirt can: ASTM A1011 hot-rolled steel
- Impellers: 5052-H34 aluminum
- Shaft: AISI-1045 hot-rolled bar steel
- Finish: epoxy primer with Spencer blue urethane topcoat

Product Features

Vacuum Producer

Multistage centrifugal

Standard overhung direct drive

Bottom exhaust with silencer (Patent No. 4,874,410)

Average sound level from 84 dBA at 3 feet

Factory performance tested

Motor

10, 15, 20 or 25 HP, 3500 rpm

200-230/460 or 575 volt, three phase, 60 Hz

TFFC

Bearing life: 100,000 hours (L-10)

Separator

Tubular bag separator, shaker type: 30" diameter

Multiple-inverted filter bags: Quantity 12

Filter bag area: 56.5 sq. ft

Filter bag material: cotton sateen (Part No. BVA90051)

Filter bag diameter: 6" (Cat. No. 6445-N)

External manual bag shaker

Large, hinged inspection door (accepts padlock)

Removable dirt can, cam actuated, capacity: 41/3 cu. ft. (accepts padlock)

(accepts paulock)

Average filtration efficiency: 99.9% at 3 microns

Axial inlets with target plate:

primary inlet -5" tubing with sleeve

secondary inlet - inlet valve

(Part No. VLV90083) for 11/2" diameter hose

Base

Stationary; common frame with mounting pads

Available Options

Explosion-proof and premium efficiency motors

NEMA 4, 7 and 9 starter enclosures

Grounded filter bags

Other filter bag materials

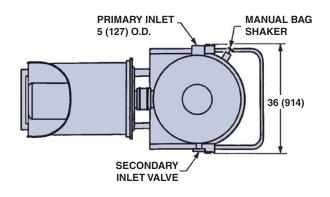
Dirt can liners (with equalizing line)

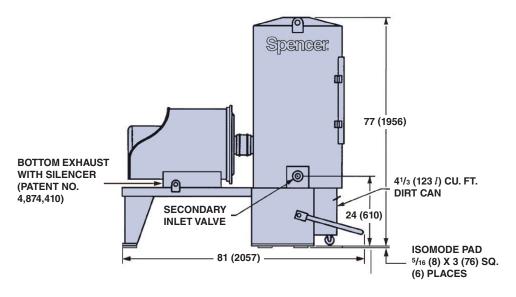
Inlet valve (Part No. VLV90100) for 2" diameter hose

Island adapter kit (Part No. PLT90023)

Bottom discharge conversion adapter to change to 6" tube horizontal on motor end (Part No. KAC90144)

^{*}Based on 100 SCFM/Operator with 11/2" diameter x 15 feet hose.





Performance Data	Motor Data	Separator Filter Data
Number of Operators	HP RPM	Area: 56.5 sq. ft.
Catalog No.	Voltage	Bag Quantity: 12
Discharge Pressure (PSIA)	Phase Hz	Bag Catalog No.: 6445-N
Inlet Temperature (°F)	Enclosure	Bag Material:

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ENCE: Turbine Company, 600 Day Hill Road, Windsor, CT 06095 USA

Spencer.

Industravac® Series D Stationary Models



Performance Data

Volume (SCFM)	Vacuum (In. Hg)	Motor Hp	Catalog Number	Shipping Weight (lb.)
740	7.6	30	SD-430B	2000
820	8.9	40	SD-540B	2050
1000	5.0	25	SD-325B	1950
1080	6.8	40	SD-440B	2030

Performance based on 70 °F inlet temperature at sea level.

Materials of Construction

- Casing, separator, base, dirt can: ASTM A1011 hot-rolled steel
- Impellers: 5052-H34 aluminum
- Shaft: AISI-1045 hot-rolled bar steel
- · Finish: epoxy primer with Spencer blue urethane topcoat

Product Features

Vacuum Producer

Multistage centrifugal

Standard overhung direct drive

8" flanged upblast exhaust

Average sound pressure level: 85 dBA at 3 ft.

Factory performance tested

Motor

25, 30 or 40 HP, 3500 rpm

208-230/460 volt, 3 phase, 60 Hz

Open drip-proof

Bearing life: 100,000 hours (L-10)

Separator

Tubular bag separator, shaker type: 36" diameter

Multiple inverted filter bags: Quantity 24

Filter bag area: 129 sq. ft.

Filter bag material: cotton sateen (Part No. BVA90044)

Filter bag diameter: 5" (Cat. No. 5575-N)

External manual bag shaker

Large, hinged inspection door

Removable dirt can, cam actuated, capacity: 7½ cu. ft.

Average filtration efficiency: 99.9% at 3 microns

Dual axial inlets with target plate:

primary inlet - 6" tubing with sleeve

secondary inlet – inlet valve (Part No. VLV90083)

for 11/2" diameter hose

Base

Stationary: common frame with mounting pads

Available Options

TEFC and explosion-proof motors

Special motor voltages

NEMA 4, 7 and 9 starter enclosures

Grounded filter bags

Other filter bag materials

Dirt can liners (with equalizing line)

Discharge silencer

Discharge throttling valve

Inlet valve (Part No. VLV90100) for 2" diameter hose

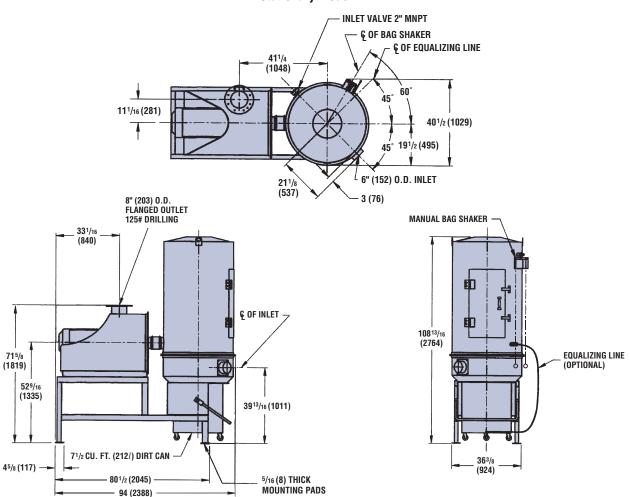
4" threaded inlet to accommodate larger than 2" valve

Motorized bag shaker

Explosion relief vent

Rear primary inlet position

Stationary Model



Performance Data	Motor Data	Separator Filter Data
Volume (SCFM)	HP RPM	Area: 129 sq. ft.
Vacuum (In. Hg)	Voltage	Bag Quantity: 24
Discharge Pressure (PSIA)	Phase Hz	Bag Catalog No.: 5575-N
Inlet Temperature (°F)	Enclosure	Bag Material:

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Blowers & Vacuum Systems with an Engineering Edge

CET Turbine Company, 600 Day Hill Road, Windsor, CT 06095 USA

Spencer

Industravac Series BJC Stationary Models with Jet-Clean Separator



Spencer Industravac Series BJC with Jet-Clean Separator.

Performance Data

Volume (scfm)	Vacuum (in. Hg)	Motor hp	Catalog Number	Shipping Weight (lb.)
300	8.0	15	SB-715B-MOD-JC	1135
400	6.9	15	SB-615B-MOD-JC	1125
420	4.9	10	SB-410B-MOD-JC	1050
430	8.4	20	SB-720B-MOD-JC	1160
520	5.7	15	SB-515B-MOD-JC	1115
600	4.4	15	SB-415B-MOD-JC	1105
610	6.1	20	SB-620B-MOD-JC	1150

Performance based on 70 °F inlet temperature at sea level.

Materials of Construction

- Casing, separator, base, dirt can: ASTM A1011 hot-rolled steel
- Impellers: 5052-H34 aluminum
- Shaft: AISI-1045 hot-rolled bar steel
- Finish: epoxy primer with Spencer blue urethane topcoat

Product Features

Vacuum Producer

Multistage centrifugal

Standard overhung direct drive

6" tubing upblast exhaust

Average sound pressure level: 83 dBA at 3 ft.

Factory performance tested

Motor

10, 15 or 20 hp, 3500 rpm

208-230/460 or 575 volt, 3 phase, 60 Hz

Open drip-proof

Bearing life: 100,000 hours (L-10)

Separator

Jet-Clean pulse design: 30" diameter

Multiple cartridges: Quantity 8

Filter area: 120 sq. ft.

Filter material: PTFE Spun Bond (Part No. FIL90244)

1" FNPT compressed air connection with pressure gauge

110 volt timer board and NEMA 4 sequencer

Differential pressure gauge

5" x 10" inspection opening with bolt-on cover and gasket

Large, hinged access door

Removable dirt can, cam actuated, capacity: 41/3 cu. ft.

Average filtration efficiency: 99.9% at 3 microns

Axial inlets with target plate:

Primary inlet – 5" tubing with sleeve

Secondary inlet – inlet valve

(Part No. VLV90083) for 11/2" diameter hose

Rase

Common frame with mounting pads

Available Options

TEFC and explosion-proof motors

Special motor voltages

NEMA 4. 7 or 9 starter enclosures

Other filter materials

Dirt can liners (with equalizing line)

Discharge silencer

Discharge throttling valve

Inlet valve (Part No. VLV90100) for 2" diameter hose

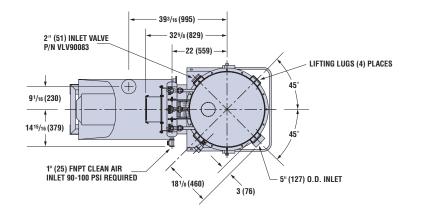
Explosion relief vent

Rear primary inlet position

Grounding lug and grounded cartridges

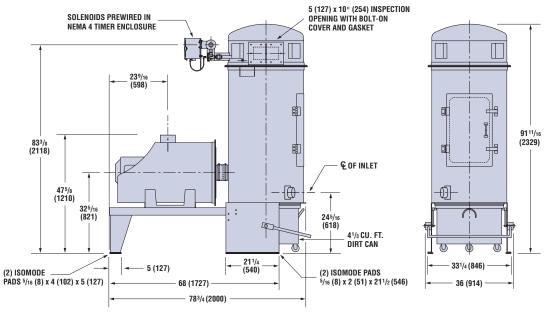
NEMA 7 or 9 sequencers

Dimensions: Shown in inches / (mm)





The large door provides easy access to filter cartridges.



Performance Data	Motor Data	Separator Filter Data	
Volume (scfm)	hp rpm	Area: 120 sq. ft.	
Vacuum (in. Hg)	Voltage	Cartridge Quantity:8	
Discharge Pressure (psia)	Phase Hz	Part No.: FIL90244	
Inlet Temperature (°F)	Enclosure	Filter Material: PTFE Spun Bond Poly	

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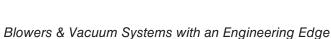
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Spencer.

Industravac[®] Series DJC Stationary Models with Jet-Clean[®] Separator



Spencer Industravac® Series DJC with Jet-Clean® Separator.

Performance Data

Volume (scfm)	Vacuum (in. Hg)	Motor hp	Catalog Number	Shipping Weight (lb.)
1000	5.0	25	SD-325B-JC	1950
740	7.6	30	SD-430B-JC	2000
1080	6.8	40	SD-440B-JC	2030
820	8.9	40	SD-540B-JC	2050

Performance based on 70 °F inlet temperature at sea level.

Materials of Construction

- Casing, separator, base, dirt can: ASTM A1011 hot-rolled steel
- Impellers: 5052-H34 aluminum
- · Shaft: AISI-1045 hot-rolled bar steel
- Finish: epoxy primer with Spencer blue urethane topcoat

Product Features

Vacuum Producer

Multistage centrifugal

Standard overhung direct drive

8" flange upblast exhaust

Average sound pressure level: 83 dBA at 3 ft.

Factory performance tested

Motor

25, 30 or 40 hp, 3500 rpm

208-230/460 or 575 volt, 3 phase, 60 Hz

Open drip-proof

Bearing life: 100,000 hours (L-10)

Separator

Jet-Clean pulse design: 36" diameter

Multiple cartridges: Quantity 13

Filter area: 475 sq. ft.

Filter material: Spun Bond Polyester

1" FNPT compressed air connection with pressure gauge

110 volt timer board and NEMA 4 sequencer

Differential pressure gauge

5" x 10" inspection opening with bolt-on cover and gasket

Large, hinged access door

Removable dirt can, cam actuated, capacity: 7½ cu. ft.

Average filtration efficiency: 99.9% at 3 microns

Axial inlets with target plate:

Primary inlet - 6" tubing with sleeve

Secondary inlet - inlet valve

(Part No. VLV90083) for 11/2" diameter hose

Base

Common frame with mounting pads

Available Options

TEFC and explosion-proof motors

Special motor voltages

NEMA 4, 7 or 9 controls

Other filter materials

Dirt can liners (with equalizing line)

Discharge silencer

Discharge throttling valve

Inlet valve (Part No. VLV90100) for 2" diameter hose

Explosion relief vent

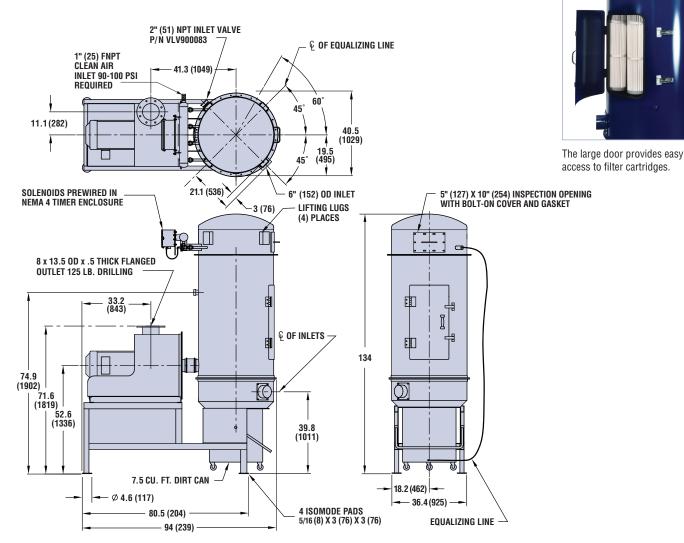
Rear primary inlet position

Grounding lug and grounded cartridges

NEMA 7 or 9 sequencer, timer and solenoids

Ships in two pieces. Bolt separator to frame at jobsite.

Dimensions: Shown in inches / (mm)



Performance Data	Motor Data	Separator Filter Data	
Volume (scfm)	hp rpm	Area: 475 sq. ft.	
Vacuum (in. Hg)	Voltage	Cartridge Quantity:13	
Discharge Pressure (psia)	Phase Hz	Part No.:	
Inlet Temperature (°F)	Enclosure	Filter Material: Spun Bond Polyester	

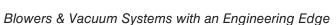
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Industravac® Series E Component Models

Vacuum Producer | Separator | Interconnecting Kit



Industravac® Series E Vacuum Producer and Separator components interconnected with piping. (Note: Components ship in (3) pieces.)

Number of Operators

Catalog Number	Numbers of Operators*	Motor HP	
SE410-C	4	10	
SE415-C	6	15	
SE420-C	8	20	
SE510-C	3	10	
SE515-C	5	15	
SE520-C	7	20	
SE525-C	8	25	
SE615-C	4	15	
SE620-C	5	20	
SE625-C	7	25	

Performance based on 70 °F inlet temperature at sea level.

Materials of Construction

- Casing, separator, base: ASTM A1011 hot-rolled steel
- Impellers: 5052-H34 aluminum
- Shaft: AISI-1045 hot-rolled bar steel
- Removable debris receptacle: High density polyethylene
- · Finish: Epoxy primer with Spencer blue urethane topcoat

Product Features

Vacuum Producer

Multistage centrifugal

Standard overhung direct drive

Bottom exhaust with silencer (Patent No. 4,874,410)

Average sound level from 84 dBA at 3 feet

Factory performance tested

Motor

10, 15, 20 or 25 HP, 3500 rpm

200-230/460 or 575 volt, three phase, 60 Hz

TEFC

Bearing life: 100,000 hours (L-10)

Separator

Tubular bag separator, shaker type: 30" diameter

Multiple-inverted filter bags: Quantity 12

Filter bag area: 56.5 sq. ft

Filter bag material: cotton sateen (P/N BVA90051)

Filter bag diameter: 6" (Cat. No. 6445-N)

Internal manual bag shaker

Large, hinged inspection door (accepts padlock)

Removable debris receptacle, capacity: 2.6 cu. ft. (small hinged access door accepts padlock)

Average filtration efficiency: 99.9% at 3 microns

Axial inlets with target plate:

primary inlet - 5" tubing with sleeve

secondary inlet – inlet valve

(P/N VLV90083) for 11/2" diameter hose

Interconnecting kit (P/N KI090021): (2) 90° mitered elbows (P/N ELT90689) and (3) rubber sleeve/clamp kits (P/N KAC90062)

Available Options

Explosion-proof and premium efficiency motors

NEMA 4, 7 and 9 starter enclosures

Grounded filter bags

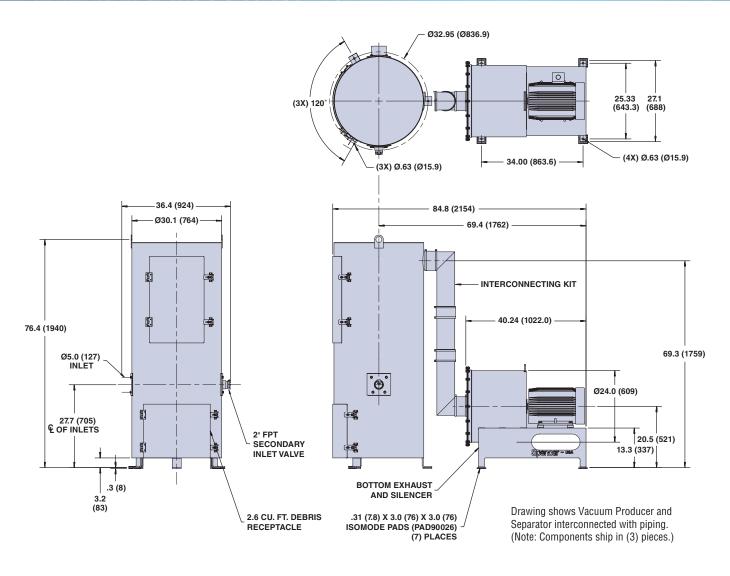
Other filter bag materials

Inlet valve (P/N VLV90100) for 2" diameter hose

Island adapter kit (P/N PLT90023)

Bottom discharge conversion adapter to change to 6" tube horizontal on motor end (P/N KAC90267)

^{*}Based on 100 SCFM/Operator with $1^{1}/2^{"}$ diameter x 15 feet hose.



Performance Data		Motor Data	Separator Filter Data
Number of Operators	HP	RPM	Area: 56.5 sq. ft.
Catalog No Voltage		Bag Quantity: 12	
Discharge Pressure (PSIA)	Phase	Hz	Bag Catalog No.: 6445-N
Inlet Temperature (°F)	Enclosure		Bag Material:

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Car Care Vacuum Systems with an Engineering Edge

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