Chart recognizes that Quality, Health, Safety & Environmental (QHSE) management are integral to the operation of a successful business. Chart is committed to meet or exceed customer expectations beyond legal and regulatory requirements, to improve employee health and safety, and to reduce our environmental impact. Chart will continue to ensure the long-term satisfaction of its customers through continual improvement of our processes, products and services. We encourage customers, suppliers and other stakeholders to do the same.

**Consistent with our QHSE commitment, Chart:**

- will meet and/or exceed all regulatory, industry, safety and environmental standards,
- will ensure products and services function as expected, be delivered on-time, and be fully supported after delivery,
- commits to prevent injury and ill health,
- commits to protection of the environment and prevention of pollution,
- will continually improve and monitor our QHSE performance,
- will continually improve and reduce our negative environmental impacts,
- will incorporate QHSE factors into our business decisions and,
- will promote QHSE awareness and training of our employees.