### VSCO<sub>2</sub> & N<sub>2</sub>O

#### VERTICAL BULK STORAGE SYSTEMS

Our VSCO $_2$  & N $_2$ O Series of Bulk Carbon Dioxide and Nitrous Oxide Storage Tanks are engineered for the efficient storage supply of carbon dioxide and nitrous oxide. For maximum lifetime thermal efficiency, the VSCO $_2$  and N $_2$ O systems are manufactured with an all-welded outer container to contain our proprietary Composite Super Insulation $^{\text{TM}}$  system and superior vacuum technology.

## VACUUM-JACKETED COMPOSITE vs. FOAM INSULATION

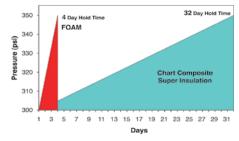
- An ultra-low heat leak eliminating the need for a costly refrigeration system in most applications.
- No costly down time to refurbish water-soaked or deteriorated foam insulation.
- Lowest lifecycle costs for bulk CO<sub>2</sub> & N<sub>2</sub>O storage
- · Hold time is 8 times longer than new foam designs

#### **PRODUCT HIGHLIGHTS**

- Stainless steel inner vessel and piping eliminates dry ice safety concerns & complies with food grade standards
- Inner vessel designed and built to ASME Section VIII, Div. 1 pressure vessel code
- Oxygen cleaned inner vessel and piping per CGA S4.1
- Internal top head cleaning baffle for internal cleaning with external system eliminates need for manway
- CGA fill and return fittings with drain valves standard on all models
- Analog & digital (telemetry ready) liquid level gauges available with flexible stainless steel connecting lines
- Pressure builder and vaporizer systems available see applications brochure P/N 21111520 for details
- Backed by a five-year vacuum warranty
- Optional internal vapor condensing coil available see applications brochure P/N 21111520 for details
- Optional refrigeration system for condensing coil available
- · Long-life urethane paint system









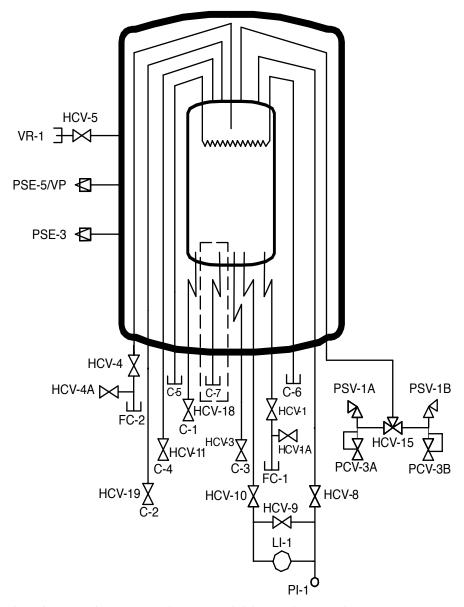


# VSCO<sub>2</sub> & N<sub>2</sub>O

### VERTICAL BULK STORAGE SYSTEMS

	CO <sub>2</sub>				NO <sub>2</sub>												
Model	<b>Gross Capacity</b>		Net Capacity		<b>Gross Capacity</b>		Net Capacity		MAWP*		Diameter		Height		Weight**		NER %/day
	Ton	Tonne	Ton	Tonne	Ton	Tonne	Ton	Tonne	(psig)	(bar)	in	mm	in	mm	(lbs)	(kg)	in CO <sub>2</sub> /NO <sub>2</sub>
6 Ton	6.9	6.3	6.6	6.0	6.6	6.0	6.3	5.7	350	24.1	66	1,727	196	4969	7,400	3,357	.15
14 Ton	13.2	12.0	12.6	11.4	12.9	11.7	12.3	11.2	350	24.1	86	2,184	288	5791	13,700	6,214	.08
30 Ton	30.7	27.8	29.1	26.4	29.3	26.6	27.9	25.3	350	24.1	114	2,900	291	7391	31,700	14,379	.05
50 Ton	47.7	43.3	45.4	41.1	45.6	41.4	43.4	39.3	350	24.1	114	2,900	406	10,312	44,300	20,094	.04

<sup>\*</sup>MAWP - Maximum Allowable Working Pressure. \*\*Weights are for ASME design. (NER) = Nominal Evaporation Rate



	NOMENCLATURE									
Tag	Description									
C-1	CONNECTION, AUXILIARY LIQUID									
C-2	CONNECTION, AUXILIARY VAPOR									
C-3	CONNECTION, PB LIQUID									
C-4	CONNECTION, PB VAPOR									
FC-1	CONNECTION, FILL									
FC-2	CONNECTION, VAPOR RETURN/FULL TRYCOCK									
HCV-1	VALVE, BOTTOM FILL									
HCV-1A	VALVE, DRAIN									
HCV-3	VALVE, PB LIQUID									
HCV-4	VALVE, VAPOR RETURN/FILL TRYCOCK									
HCV-4A	VALVE, DRAIN									
HCV-5	VALVE, VACUUM GAUGE TUBE									
HCV-8	VALVE, LI-1 VAPOR PHASE									
HCV-9	VALVE, LI-1 EQUALIZATION									
HCV-10	VALVE, LI-LIQUID PHASE									
HCV-11	VALVE, PB VAPOR									
HCV-15	VALVE, SAFETY RELIEF SELECTOR									
HCV-18	VALVE, AUXILIARY LIQUID									
HCV-19	VALVE, AUXILIARY VAPOR									
LI-1	LEVEL INDICATOR, INNER VESSEL									
PI-1	PRESSURE INDICATOR, INNER VESSEL									
PCV-3A	PRESSURE CONTROL VALVE, ECON VENT									
PCV-3B	PRESSURE CONTROL VALVE, ECON VENT									
PSE-3	PRESSURE SAFETY ELEMENT, OUTER VESSEL									
PSE-5/VP	PRESSURE SAFETY ELEMENT, OTR VES., VAC PORT									
PSV-1A	PRESSURE SAFETY VALVE, INNER VESSEL									
PSV-1B	PRESSURE SAFETY VALVE, INNER VESSEL									
VR-1	VACUUM READOUT, OUTER VESSEL									
	REFRIGERATION OPTION									
C-5	CONNECTION, AUXILIARY REFRIGERATION									
C-6	CONNECTION, AUXILIARY REFRIGERATION									
	DASHED LINE REPRESENTS ADDITIONAL LINE									
	(STANDARD ON 30/50 TON ONLY)									
C-7	CONNECTION, SECONDARY AUXILIARY LIQUID									

Auxiliary refrigeration valves on HCV-1A and HCV-4A not included in C-5 and C-6 optional  $\rm N_2O$  service.

Chart Inc.

U.S.: 1-800-400-4683 Worldwide: 1-952-243-8800

