VACUUM INSULATED PIPE

DISSIMILAR METAL BAYONET CONNECTIONS

Chart's dissimilar metal bayonet design uses the thermal contraction/expansion that low cryogenic temperature gives to metals. It provides a mechanical connection for sections of vacuum jacketed pipe that have a leak tight shrink fit seal.

When cryogenic liquid passes through the bayonet, the stainless steel nose of the female bayonet (Item A) contracts and forms a tight seal on the nose of the male bayonet (Item B). The nose piece of the male bayonet is precision machined out of INVAR 36. INVAR 36 was developed, with the help of NASA, to produce a material that does not shrink when exposed to cryogenic temperatures. A secondary o-ring seal (Item C) is used at the flange. To disassemble the system, simply drain the line of liquid and warm it to ambient temperature.

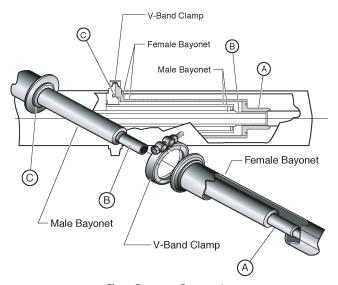
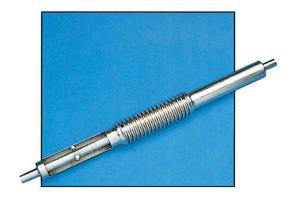


Chart Bayonet Connection



BENEFITS AND FEATURES

- · Lowest heat leak in the industry
- Most reliable cryogenic connection on the market
- Back-up flange option available
- Easy to install or disassemble
- Meets ANSI B31.3 specifications
- Available in 1/2", 1", 1-1/2", and 2" pipe sizes

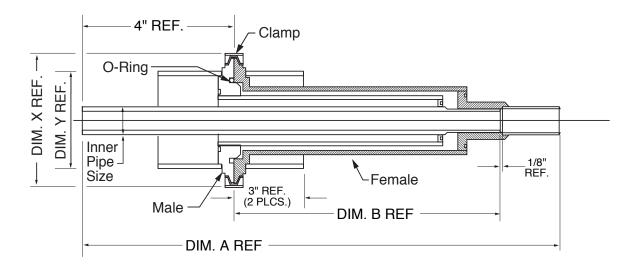
Specify Chart's Vacuum Insulated Piping (VIP), with Chart's bayonet, for your next cryogenic pipe job.

NOTE: Close tolerance stainless steel bayonets are also available.



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DISSIMILAR METAL BAYONET CONNECTIONS



Inner Pipe	PART NUMBERS				DIMENSIONS				Outer Pipe
Size	O-Ring	Male	Female	Clamp	Dim. A	Dim. B	Dim. X	Dim. Y	Size
1/2" PS	2322231	21016797	3513241	3514751	16-5/8"	11"	3-1/8"	1-1/2" PS 1.90"	2" PS
1" PS	2322291	21019174	3513261	3514771	17-1/4"	11-5/8"	4-1/4"	2-1/2" PS 2.875"	3" PS
1-1/2" PS	2322341	21043001	10473961	3514781	20-3/4"	15-1/8"	4-3/4"	3" PS 3.50"	3-1/2" PS
2" PS	2300321	20627713	3516151	3514761	23"	17-5/16"	5-1/4"	4" PS 4.50"	3-1/2" PS

TECHNICAL DATA								
Line	Max Design	Weight						
Size	Pressure	Male	Female					
1/2" x 2"	366 psig	2.03 lbs	1.36 lbs					
1" x 3"	275 psig	3.23 lbs	2.49 lbs					
1-1/2" x 3-1/2"	250 psig	6.48 lbs	4.49 lbs					
2" x 3-1/2"	200 psig	8.29 lbs	4.81 lbs					

Chart Inc.

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