



### Oil-Free, Low-Vibration, No-Maintenance Cryocoolers

Cryocoolers, Linear Reciprocating Motors, Pressure Wave Generators & Compressors For OEM's & End Users

## Durable, Dependable & Adaptable to Your Cooling Requirements

Qdrive manufactures low vibration, maintenance-free, highly reliable, acoustic Stirling (pulse tube) cryocoolers for applications in the 50K to 150K range, with watts to kilowatts of heat load. Each unit is driven by two renowned STAR<sup>TM</sup> linear reciprocating motors with clearance seal pistons, providing wear free operation with no lubrication. The dual opposed motor/piston design in the pressure wave generator (PWG) is naturally balanced, and quiet. All units use inert helium gas as the working medium, making them 100% environmentally safe.

Qdrive's design is completely without cold moving parts or contact seals, eliminating maintenance required of most other cryocooler technologies. When mass at the cold point is of concern, Qdrive offers a remote head system (FAR), which also further lessens vibration. To reduce power consumption and increase versatility, only Qdrive cryocoolers can be modulated "on-the-fly" to match varying cooling load requirements. These advantages are accompanied by competitive pricing in both small and large quantities, making them ideal not only for laboratory use but also for large volume OEM applications.



2s102K Close Coupled Cryocooler

### **Applications:**

HTS Gas liquefaction Vacuum pumping Instrument cooling Medical/Biological storage Freeze point analyzers Ultra-low refrigeration Material research

# **Operating** Principle

The base cryocooler unit consists of a pressure wave generator driven by patented STAR linear reciprocating motors and a compact, coaxial acoustic Stirling (pulse-tube) coldhead. The acoustic Stirling coldhead consists of a warm heat exchanger, a regenerator, a cold heat exchanger, a thermal buffer tube, a hot heat exchanger, an inertance tube, and compliance tank. The figure below shows an inline configuration for clarity, but the actual coldhead is "folded over" at the cold heat exchanger to create a salient cold zone.



### How it Works

- 1) Pressurized helium gas is cyclically compressed and expanded relative to the mean pressure (charge pressure) by the pistons of the PWG.
- 2) With each forward stroke of the pistons, some of the gas moves through the aftercooler, or warm heat exchanger, where heat is removed. The gas parcel continues through the regenerator, which precools it before reaching the cold heat exchanger.
- 3) As the gas moves toward the cold heat exchanger, gas in the acoustic network (thermal buffer tube, hot heat exchanger, reservoir) also moves in the same direction. Even as the driven gas stops advancing, when the pistons reach their upper limits, the network's gas continues moving, driven by its own inertia in the high-speed inertance tube. This acts like a virtual piston, moving away from the cold exchanger, which expands the gas in that area. As it expands, it gathers heat from the surroundings (the area or substance to be cooled).
- 4) The pistons begin withdrawing and helium then moves back through the regenerator and aftercooler. Still delayed by its inertia, the gas in the network later follows and the cycle with compression at the warm zone begins again.
- 5) The cryocooler motors and heat exchangers are cooled by local air, water, or an optional closed loop cooling system that consists of a reservoir, a pump, and a liquid-to-air heat exchanger.

## **Specifications**

#### Cryocooler Load Curves



Cooler Model	2s102K	2s132K	2s175K*	2s226K	2s241K	2s362K*
Capacity @ 77K (W)	6–8	17–20	50	140	175	800
Capacity @ 150K (W)	27	70	175	380	750	2,800
No load temperature (K)	50	45	50	37	50	40
Power consumption @ rated condition (W)	275	600	1,500	2,750	4,500	22,000
Electrical requirements**	110Vac max., 1Ф, 60Hz	110Vac max., 1Ф, 60Hz	110Vac max., 1Ф, 60Hz	208Vac max., 1Ф, 60Hz	208Vac max., 1Ф, 60Hz	380Vac max., 1Ф, 60Hz
Maximum operating current (amps)	4.25	9	16	30	40	80
Ambient operating temperature	32°-90°F (0°- 32°C)					
Maintenance Interval	None	None	None	None	None	None
Rejection method	$H_2O$ or Air	$H_2O$ or Air	H <sub>2</sub> O	H <sub>2</sub> O	H <sub>2</sub> O	H <sub>2</sub> O
Cooling flow rate (for water cooled units)	1 liters/min	2 liters/min	4 liters/min	10 liters/min	12 liters/min	50 liters/min

All specification subject to change

\* Units under development. Specifications estimated

\*\* Nominal for standard unit. Custom voltage and frequency available



Top: Pressure Wave Generator Bottom: STAR<sup>™</sup> Linear Reciprocating Motor Qdrive not only provides complete cryocoolers, but also offers the reliable components they comprise. Engineers, researchers and OEM customers have developed systems using Qdrive's PWG's and patented STAR<sup>™</sup> linear reciprocating motors because of their performance, unique wear-free design and virtually unlimited life.

For application support or to learn more about Qdrive's state-of-the-art products please contact us at 1-518-272-3565 or visit our website: www. qdrive.com. Let us help solve your cooling needs.



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