



AirSep Alpha Series Nitrogen Generators produce from 450 to 44,671 cubic feet of nitrogen per hour at 99.5% nitrogen concentration. When electricity and an adequate source of compressed air is supplied, these dependable machines can provide nitrogen for practically any application and at concentrations up to 99.999% (10 PPM O<sub>2</sub>).

## Features

- Produces nitrogen from an independent compressed air source
- Microprocessor controlled
- Low operating cost with energy efficient programming control options
- Automatic and unattended operation
- Easy to install and maintain
- NEMA 4X Touchscreen control panel with integrated nitrogen concentration monitor

## Typical Applications

### Manufacturing

- Cutting/Brazing/Soldering
- Heat Treatment
- High Pressure Plastic Injection Molding

### Oil & Gas/Power Generation

- Onshore/Offshore Exploration
- Mechanical Gas Seal Inerting
- Enhanced Oil Recovery (EOR)

### Food & Beverage

- Modified Atmosphere Packaging (MAP)
- Nitrogen CO<sub>2</sub> Gas Mix Beer Drafting
- Controlled Atmosphere(CA)/Fruit Storage
- Wine Bottle Capping

### Automotive

- Tire Inflation

### Mining

- Control of Lower Explosive Limits (LEL)

## Specifications

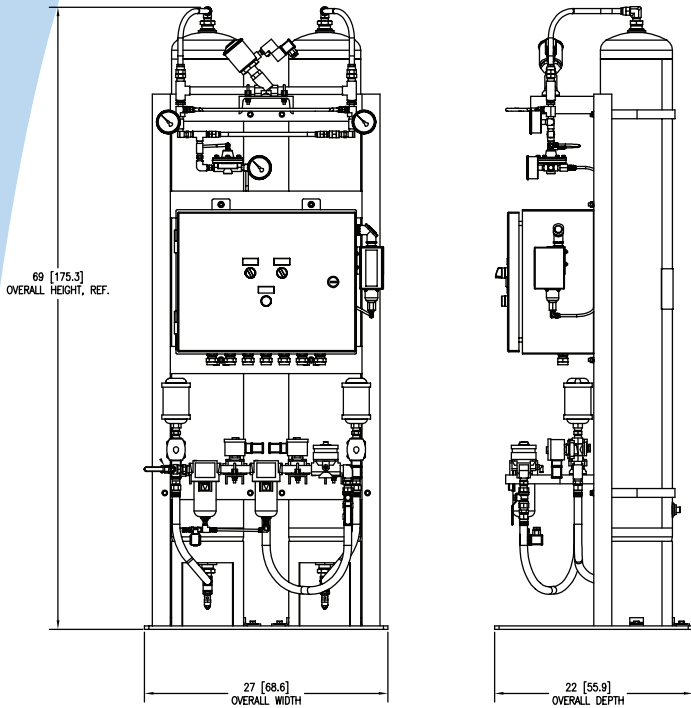
Product Flow	450 SCFH (12 Nm <sup>3</sup> /hr) <sup>1</sup>
Product Pressure	85 – 90 psig (586 – 621 kPa or 5.8 – 6.2 barg) <sup>1</sup>
Product Concentration	99.5%
Product Dew Point	-100°F (-73°C)
Dimensions (W x D x H) (Nominal)	27 x 22 x 69 in (69 x 56 x 175 cm)
Weight	498 lb (226 kg)
Physical Connections <sup>2</sup>	
Compressed Air Inlet	½" FNPT
Product Gas Outlet	½" FNPT
Ambient Operating Conditions	Locate the nitrogen generator in a well-ventilated area that is protected from weather elements and remains between 40°F (4°C) and 104°F (40°C)
Feed Air Requirements	Flow Rate: 22 SCFM (.58 Nm <sup>3</sup> /min) <sup>1</sup> Clean and Dry "Plant Air" (Class 5.6.4 per ISO 8573.1) Pressure: 109 psig (752 kPa) minimum Temperature: 109°F (43°C) maximum Dew Point: 40°F (4.4°C) maximum
Control Power Requirements (Single Phase)	120 V ~ ±10%, 50/60 Hz, 3.0 A or 220 V ~ ±10%, 50/60 Hz, 1.0 A
Certifications and Approvals	ASME, CSA, UL

### 120 Gallon Nitrogen Receiver

Dimensions (Dia. x H)	24 x 79 in (61 x 199 cm)
Weight	282 lb (128 kg)

<sup>1</sup> SCF (Standard cubic foot) gas measured at 1 atmosphere and 70°F / Nm<sup>3</sup> (Normal cubic meter) gas measured at 1 atmosphere and 0°C

<sup>2</sup> Hose and applicable adapters included with optional Factory-supplied accessory kits.



Note: All dimensions are nominal.

### Model N2-AS-D+ Nitrogen Generator Feed Air Requirement\*

Nitrogen Concentration%	Feed Air Usage**	N2-AS-D+
99.99		225
99.95		294
99.9		335
99.5	22 SCFM	450
99		520
98		654
97		753
96		852
95		935

\*\*Time weighted average. Contact Factory for air compressor sizing assistance.  
\* SCF (Standard cubic foot) gas measured at 1 atmosphere and 70°F

### Ordering Information

Model	Part Number	Description
N2-AS-D+	NGAS097-7	With HMI NEMA 4X Touchscreen and nitrogen concentration monitor, 120 V ~ ±10%, 50/60 Hz <sup>1</sup>
N2-AS-D+	NGAS097-8	With HMI NEMA 4X Touchscreen and nitrogen concentration monitor, 220 V ~ ±10%, 50/60 Hz <sup>1</sup>
Required Accessories	TA151-1	120 Gallon Nitrogen Receiver
Optional Accessories	KI600-X	Accessory Kit (flow control manifold)
		Interconnecting hoses available. Contact Factory for details.

Shipping Information	N2-AS-D+	120 Gallon Nitrogen Receiver
Class	92.5	70
Commodity Classification Number	8421.39.8040	7311.00.0000
Dimensions (W x D x H)	34 x 41 x 85 in (86 x 104 x 216 cm) with Accessory Kit(s), Crated	40 x 48 x 85 in (102 x 122 x 216 cm)
Gross Weight	605 lb (274 kg) with Accessory Kit(s), Crated	356 lb (161 kg)

### Warranty: 1 Year Parts and Factory Labor\*\*\*

\*\*\* An unprotected or inadequately ventilated environment, or improper control power may cause damage to the nitrogen generator not covered under warranty.

<sup>1</sup> Specify nitrogen flow and pressure at time of order.

All performance ratings based on an ambient temperature up to 100°F (38°C), up to 1,000 feet elevation, and 80% relative humidity.



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