



# SERVICE BULLETIN

PN: 20773186

**DATE:** January 2, 2014

**MODEL:** SeQual Integra

**ISSUE:** Compressor Intake Filter – Incorporation of Velcro Strip

**NOTES:** Effective immediately, the SeQual Integra’s Compressor Intake Filter (PN: **SP4405-SEQ**) will include a Velcro strip to better attach the filter to the unit. This design improvement was made to account for the slight difference in mating of the filter to the muffler assembly.

The Integra PM Kit now includes the Velcro strip and the kit can be ordered using PN: **4542-SEQ**. *Table 1* shows what’s included in the Integra PM kit. The Compressor Intake Filter Bulk Pack (quantity 12) can be ordered using PN: **SP2672-SEQ** and will also include the Velcro Strips in it.

**Table 1.** Parts included with Integra PM Kit PN: 4542-SEQ.

<b>FILTER, CABINET INLET</b>	<b>2185-SEQ*</b>
<b>FILTER, COMPRESSOR INLET</b>	<b>4405-SEQ*</b>
<b>FILTER, HEPA</b>	<b>2033-SEQ*</b>
<b>CABLE, TIE (2 Qty.)</b>	<b>6968-SEQ</b>
<b>BATTERY, 9V ALKALINE</b>	<b>8098-SEQ</b>
<b>VELCRO STRIP</b>	<b>B-776202-00</b>

\*Use SP in front of PN if you are ordering the part separately.

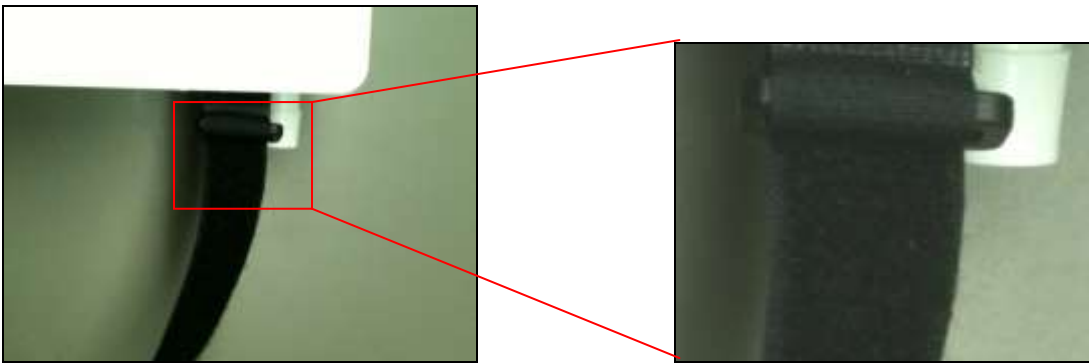
The additional steps/modifications for installing the Velcro strip and filter to ensure the filter stays in place while using the concentrator can be found on the following pages.

## Instructions for Installing Velcro Strip and Filter

**Step 1.** Open the Integra casing to service the air filter. Remove the old filter and discard. See below for the Muffler Assembly without Filter.



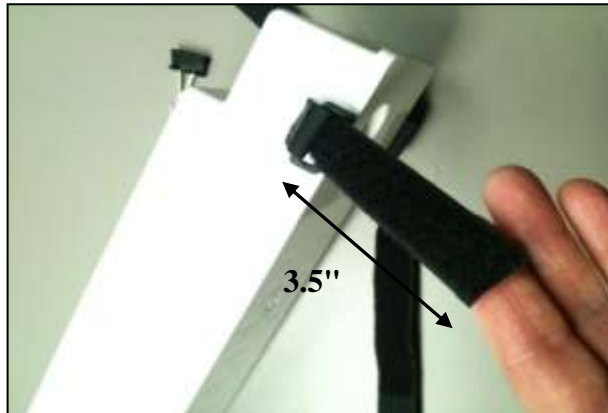
**Step 2.** Reverse the "nap" direction on the Bottom Velcro strap of the muffler assembly such that the Velcro loop material faces up.



**Step 3.** Remove the release liner from the Velcro strip, PN B-776202-00. Apply the strip to the filter as shown.



**Step 4.** Cut the top strap on the muffler assembly, such that 3.5" of strap remains.



**Step 5.** Install the filter into the muffler assembly as shown by securing the bottom strap to the Velcro strip on the filter and then over top of the top strap. Ensure port on filter is not obstructed by strap.



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