



# *SERVICE BULLETIN*

#20619269

**DATE:** 7/20/2012

**MODELS:** All New HELIOS Standard Domestic Reservoirs (H36/H46)

**ISSUE:** Change in DOT regulation code.

**NOTES:** Effective after serial number **CBB301229XXXX**, any domestic HELIOS reservoir that is manufactured will now comply with DOT 4L50 rather than the previous regulation of DOT 4L82.

Compliance with this regulation will not require any changes to the manufactured reservoir. This will only determine the required testing pressure for these reservoirs after manufacturing is complete. This change was made so that pressure testing for all reservoirs can be performed at the same pressure.

The previous regulation required a minimum final testing pressure of approximately 180 psi where the new regulation will require approximately 100 psi. This test pressure is twice the service pressure of the reservoir and will not have any effect on the final quality of the product.

These reservoirs will have the same design, quality and functionality that customers have grown to expect.

**CONTACT:** For any technical questions or concerns, contact Technical Service:

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