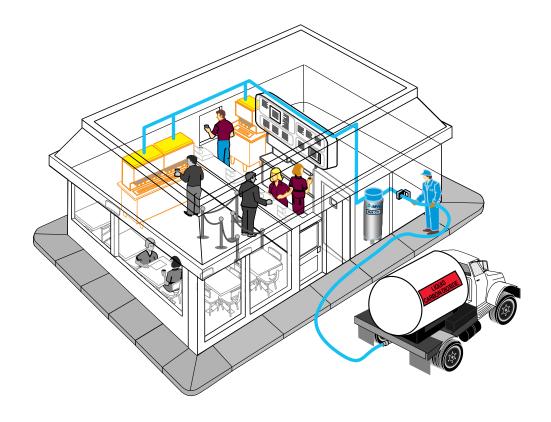


# MVE. Carbo-Mite 220

Bulk CO<sub>2</sub> Storage System Installation & Use



www.mvebeverage.com



## MVE Carbo-Mite Bulk CO<sub>2</sub> Storage System

**Installation & Use** 

## **Table of Contents**

Warranty
Warranty Policy
Warranty Claims Procedure
Safety
Warnings
First Aid And Emergency Action
More Information Source
General Description
System Overview
Storage vessel
Fill Station
Fill Hose And Vent Line
Vessel Plumbing
Vessel Cut-Away Diagram
Equipment Location
Installation
Insallation Equipment
Fill Station
Fill Hose and Line Installation
CO <sub>2</sub> Storage Tank Installation and Filling
Connecting to the Beverage System
Operating the Bulk CO <sub>2</sub> System
Carbon Dioxide Consumption (Usage Estimates)
Carbo-Mite Specifications

## Table of Contents

Parts Identification Carbo-Mite 220	16
Storage Vessel Parts List	17
Fill Station (Fill box) Components	19
Direct Fill Components	20
Fill Gun Components	21
Operation and Troubleshooting	
Facts to Know	22
General Operating Notes	22
Tank Operation and Troubleshooting	23, 24, 25
Fill Box Operation and Troubleshooting	26
Ordering Service and Parts	
Service And Maintenance	27
Ordering Parts or Service	27
Important Telephone Numbers	27
Carbo-Mite Flow Schematic	28

### Warranty

#### WARRANTY POLICY

Chart Inc. ("Chart") warrants to the Purchaser that the MVE Bulk CO, Storage Systems equipment (the "Equipment") shall be free from any defects in workmanship and materials; provided, however, that this warranty shall be limited to Equipment found to be defective within a period of one (1) year from initial use or eighteen (18) months from the date of shipment, whichever expires first, except that parts sold as a spare or for replacement are warranted for ninety (90) days from the date of shipment. Chart also warrants the vacuum in the Equipment for five (5) years and "Pool Coat" vessels for three (3) years from the date of the original Chart invoice. Chart warrants that its services will be performed in a professional and workmanlike manner. All Chart services are warranted for a period of ninety (90) days from the date of their completion.

Purchaser agrees that as a pre-condition to any Chart liability hereunder, Purchaser or its appointed agents shall fully inspect all Equipment immediately upon delivery and shall give Chart written notice of any claim or purported defect within ten (10) days after discovery of such defect.

As a further pre-condition to any Chart liability hereunder, an approved Chart service company must supply both parts replacement and labor and Purchaser must strictly adhere to the Warranty Claims Procedure set forth below. Chart's sole and exclusive liability under this limited warranty is to the original Purchaser only and is, at Chart's sole option: (1) repair or replacement of the defective Equipment or parts thereof; or (2) refund the net purchase price of the defective Equipment or parts thereof paid by the original Purchaser; or (3) in the case of nonconforming services, provide equivalent services or refund the net price paid by the original Purchaser for such services. Chart shall not be responsible for providing working access to the defect, including disassembly and reassembly of Equipment or for providing transportation to and from Chart's repair or factory facility, all of which shall be at Purchaser's risk and expense.

This limited warranty does not apply to Equipment that Chart determines to have been caused by the effects of normal wear and tear, erosion, corrosion, fire, flood, explosion or other excessive external forces, misuse, abuse, negligence or accident. Alterations or repairs by any party other than those designated and approved in writing by Chart, or installation, storage, maintenance or operation of such Equipment in a manner inconsistent with Chart accepted practices, normal operating instructions, specifications and drawings, or outside the specified design conditions, unless pre-authorized in writing by Chart, shall void this limited warranty. Modifications in any way to the Equipment without Chart's prior written approval shall render this warranty void. This limited warranty does not apply to Equipment comprised of materials provided or a design stipulated by Purchaser or to Equipment purchased used. Negligent handling of the vacuum by the Purchaser or others, or testing of the vacuum levels by any party other than a Chart designated and approved party shall render the vacuum warranty void.

Repairs or replacements made pursuant to warranty shall not renew or extend the applicable original warranty period; provided however, that any such repairs or replacement of Equipment or parts thereof shall be warranted for the time remaining in the original warranty period or thirty days, whichever is longer.

Individual parts replacements under warranty and with a component list price less than \$50.00 will be replaced at no charge. Individual component costs exceeding \$50.00 that are replaced under warranty will be invoiced to the Purchaser and the Purchaser will be issued credit based on results of Chart's evaluation of the returned component(s). The Return Material Authorization (RMA) process must be initiated prior to shipment of any replacement parts.

Chart is not liable for component replacement labor exceeding 2 hours for actual replacement and 2 hours travel time (4 hours @ \$65.00/hour maximum).

CHART SPECIFICALLY MAKES NO
WARRANTIES OR GUARANTEES,
EXPRESSED OR IMPLIED, INCLUDING THE
WARRANTIES OF MERCHANTABILITY OR
FITNESS FOR A PARTICULAR PURPOSE
OR USE, OR WARRANTIES ARISING FROM
COURSE OF DEALING OR USAGE OF TRADE,
WHICH ARE ALL EXPRESSLY DISCLAIMED,
OTHER THAN LIMITED WARRANTIES
EXPRESSLY SPECIFIED HEREIN.

IN NO EVENT SHALL CHART BE LIABLE FOR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES, INCLUDING BUT NOT LIMITED TO LOSS OF PROFITS, LOST OPPORTUNITY, LOSS OF USE OF THE EQUIPMENT, CO. LOSS, COST OF CAPITAL, COST OF SUBSTITUTE EQUIPMENT, DOWNTIME COSTS, COSTS OF DELAYS NOR FOR ANY PENALTIES, WHETHER ANY SUCH CLAIM FOR THE SAME IS BASED ON CONTRACT. WARRANTY, TORT, NEGLIGENCE, STRICT LIABILITY OR OTHERWISE. CHART'S LIABILITY FOR ANY SUCH CLAIMS WHETHER IN CONTRACT, WARRANTY, NEGLIGENCE, TORT, STRICT LIABILITY, OR OTHERWISE OR FOR ANY LOSS OR DAMAGE ARISING OUT OF, CONNECTED WITH, OR FROM ANY DESIGN, SALE, INSTALLATION, OPERATION OR USE OF THE EQUIPMENT OR PERFORMANCE OF ANY SERVICES RENDERED BY CHART, SHALL IN NO EVENT EXCEED THE PURCHASE PRICE PAID TO CHART BY PURCHASER FOR THE SPECIFIC **EQUIPMENT OR PART THEREOF OR** FOR THE SERVICES GIVING RISE TO THE CLAIM. PURCHASER AGREES TO DEFEND, INDEMNIFY AND HOLD CHART HARMLESS FROM ANY THIRD PARTY CLAIMS ARISING OUT OF THE USE, SALE, OR LEASE OF THE EQUIPMENT.

This Warranty Policy is not intended to replace or supersede the warranties, limitations, exclusive remedy and disclaimers set forth in Chart's Terms and Conditions of Sale. In the event of a conflict between Chart's Terms and Conditions of Sale and this Warranty Policy, this Warranty Policy shall control.

#### WARRANTY CLAIMS PROCEDURE

1. All warranty claims must be previously authorized by: Chart Inc. Telephonic / electronic approval may be obtained by contacting Chart's MVE Beverage Systems Technical / Customer Services at:

• Telephone: 800-247-4446 800-253-1769 (Toll free in U.S.)

• Facsimile: 952-758-8275

or by writing to:

Chart Inc. MVE Beverage Systems Storage Systems Division 407 Seventh Street N.W. New Prague, MN 56071-1000 USA

2. Authorization must be obtained from Chart prior to shipping any Equipment to Chart facilities. In order to process the return of a vessel its model and serial number must be provided. If approved, a Return Material Authorization (RMA) number will be provided. The RMA number must be prominently indicated on the packing slip and any packaging that accompanies the goods being returned. The customer returning the goods is responsible for all freight, proper packing, and any damage incurred during shipment of the goods back to Chart.

### Safety

#### IMPORTANT SAFETY PRECAUTIONS

The system described in this manual holds and dispenses carbon dioxide (CO<sub>2</sub>) gas under pressure. All persons using this equipment must read and understand the operation and safety information contained in this manual and must be adequately trained to operate this equipment.

**WARNING** 



SUFFOCATION HAZARD.

CARBON DIOXIDE GAS can cause SERIOUS INJURY OR DEATH.

DO NOT BREATHE CARBON DIOXIDE GAS.

AVOID ENTERING canister area if a leak is suspected. THOROUGHLY VENTILATE area.



FROSTBITE HAZARD.

CONTENTS ARE EXTREMELY COLD and can cause FROSTBITE.

DO NOT TOUCH liquid, ice, or ice crystals on or near canister.

STAY AWAY from escaping gas.

CO<sub>2</sub> gas is a colorless, odorless, tasteless gas that displaces oxygen and does not support life. The gas is difficult to detect without the assistance of special equipment. Avoid breathing or contacting CO<sub>2</sub> in gas, liquid or solid form.

EXPOSURE TO CONCENTRATIONS OF MORE THAN 3% IN AIR CAN CAUSE UNCONSCIOUSNESS, SERIOUS INJURY OR DEATH"

Even low concentrations of CO<sub>2</sub> can cause:

- Dizziness, headaches, nausea or disorientation
- Increased respiration or heart rate
- Shortness of breath or rapid suffocation.

CO<sub>2</sub> is heavier than air and can collect in low areas such as basements, stairwells, and confined spaces. Avoid entry into areas where CO<sub>2</sub> leaks or high concentrations of CO<sub>2</sub> are suspected. Enter those areas with caution only after they have been thoroughly ventilated.

Whenever the vessel is inside a building it's safety relief circuit must be connected to an outdoor vent typically in the fill box. The fill box and/or vent must never be located in or above any belowground spaces or stairwells. The vessel must not block emergency exits, aisles, fire suppression equipment or utility boxes or accesses. CO<sub>2</sub> lines or hoses must be located away from traffic areas and heat sources and must be protected from potential causes of damage. All connections, lines, and components must be leak-free.

This equipment should be installed and serviced only by professional agents who are qualified to work with CO<sub>2</sub> and the mini-bulk liquid CO<sub>2</sub> storage vessels. They should be familiar with all pertinent safety procedures.

#### **EQUIPMENT SAFETY AND HANDLING**

Note: A bulk CO<sub>2</sub> storage vessel is ASME coded for permanent installation. It is not DOT regulated and must not be transported when it contains liquid CO<sub>2</sub>. It must be shipped, stored and used in a vertical position to avoid structural damage. When loading a vessel onto or off of a truck use a power lift gate, crane, or an inclined ramp. Never attempt to manually lift or slide a vessel on or off a truck bed.

#### FIRST AID AND EMERGENCY ACTION

#### If inhaled:

- Move to fresh air immediately.
- If not breathing, give artificial respiration.
- If breathing is difficult, give oxygen.
- Get immediate medical attention.

#### In case of frostbite:

- End exposure immediately.
- Do not rub or pour water on the affected area.
- Get immediate medical attention.

#### Rescue:

- Do not attempt a rescue in areas of high CO<sub>2</sub> concentrations without proper life-support or rescue equipment. (Avoid being the next victim.)
- Thoroughly ventilate areas of possible high CO<sub>2</sub> concentration before entering them.

#### In case of spills or leaks:

- Evacuate all personnel immediately from affected areas.
- Thoroughly ventilate the area of the spill or leak before entering.
- CO<sub>2</sub> is heavier than air. It displaces oxygen and will collect in low or confined areas.

#### FOR MORE INFORMATION CONTACT:

Local CO, supplier

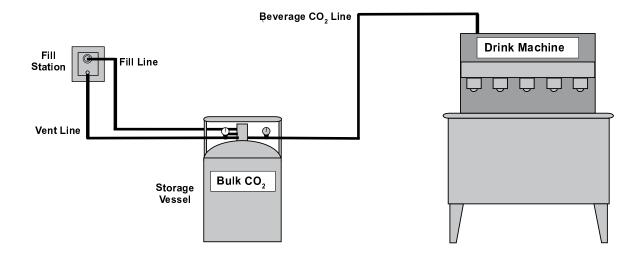
or

Compressed Gas Association 725 Jefferson Davis Highway, Suite 1004 Arlington, VA 22202-4100 USA

Telephone: (703) 412-0900 FAX: (703) 412-0900

4

### **General Description**



#### **System Overview**

The Carbo-Mite Bulk CO<sub>2</sub> Storage System is designed to provide safe, convenient low pressure liquid storage and supply of carbon dioxide gas for beverage carbonation and dispense purposes. The system consists of three primary elements; the CO<sub>2</sub> storage vessel, a CO<sub>2</sub> fill box (fill station), and connecting fill and vent hoses.

#### **Fill Station**

The stainless steel fill station (box) is the second major element of the bulk CO<sub>2</sub> storage system. The lockable remote fill box is permanently mounted on an outside wall. It contains a fitting for filling the storage vessel at any time of the day without entering the store. The fill box is also equipped with a vent connection through which CO<sub>2</sub> gas from the storage vessel's safety circuit can be released harmlessly outside. If a vessel is equipped with a direct fill fitting an alternate safety relief vent line is also required if the vessel is not used outdoors.

#### Fill Hose and Vent Line

The third major element of the stationary bulk  $CO_2$  system is comprised of a fill hose and vent line. These two lines join the outdoor fill box with the  $CO_2$  storage vessel.

The fill-hose, constructed with FDA approved food grade materials, is a pressure rated line that connects the brass fill fitting in the fill box with the fill circuit on the vessel. The hose is available in standard lengths and is equipped with connector fittings. Common standard fill hose lengths are 5, 10, 15, 25, and 30 feet.

The vent line is as important as any component in the bulk  $CO_2$  system. It connects the safety relief valves on the vessel to either the outdoor fill box vent fixture or to an alternative outdoor vent tube.

Note: When used indoors the CO<sub>2</sub> storage vessel pressure relief circuit must always be connected with a vent line to the outdoors.

#### Storage Vessel

The  $CO_2$  storage vessel consists of an inner vessel and an outer vessel; much like a giant Thermos® bottle. The space between the two vessels contains a vacuum and additional insulating material. The vacuum and insulation minimize the entry of unwanted heat into the inner vessel where liquid  $CO_2$  is stored.

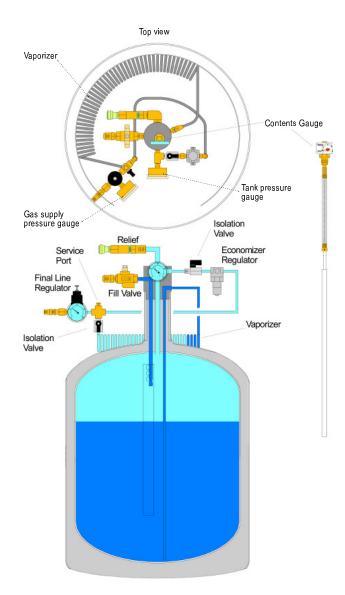
The vessel construction includes an external vaporizer (coil) and plumbing configuration that performs to maintain adequate CO<sub>2</sub> gas supply rates. When CO<sub>2</sub> gas is needed, liquid CO<sub>2</sub> is drawn from the inner vessel and converted to gas. An adjustable line regulator supplies gas to the end use point at the desired pressure. The gas-use or "final line" regulator is normally set between 90 and 115 psi.

In accordance with ASME standards, a vent relief valve protects the vessel in the event of excessive pressure. Excess pressure is vented safely to the outdoors.

#### **Vessel Plumbing**

Plumbing components on the liquid CO<sub>2</sub> storage vessel perform five functions:

- 1. The fill tube allows liquid CO<sub>2</sub> to be transferred into the vessel during the delivery process.
- 2. The gas-use circuit dispenses CO<sub>2</sub> gas to the end use system.
- 3. The "Economizer" pressure control circuit on the Carbo-Mite 220 maintains optimal operating pressure and conserves gas for efficient system performance.
- 4. The relief/vent circuit allows excess pressure to safely exit the vessel and the building.
- 5. Contents and pressure gauges monitor the status of the CO<sub>2</sub> inside the storage vessel.



Carbo-Mite 220

### **Equipment Location**

#### **Site Survey**

Prior to installation of the CO<sub>2</sub> system components a site survey should be performed to determine the best location for placing the bulk CO<sub>2</sub> vessel and the fill station. As a matter of safety, this would be a good time to determine proper location for a CO<sub>2</sub> monitor. (CO<sub>2</sub> is 1 1/2 times heavier than air and in the event of a leak is likely to collect in low-lying and confined spaces.)

A site survey form created by the installer should be used to plan, understand, and approve the best location for the equipment. The survey must be conducted with the store owner or their designated representative. Upon completion of the site survey the form should be signed by the store representative and the system installer. Any subsequent modifications to the installation should be noted on the form and signed by the store representative and the installer.

#### **Fill Box Location**

The fill box location must be determined before locating the  $CO_2$  vessel. A fill box is typically mounted on a back wall at a height of 3 1/2 - 4 feet. It should be located out of the way of store customer operations if possible. It must be located within a distance allowing easy delivery access and considering the length of the fill hose from the delivery truck. The fill box may be located in a drive-thru lane and the fill hose may be driven over when it is pressurized during the filling operation.

While determining the best location for the fill box always check the inside wall of the proposed location to be sure the box installation will not interfere with appliances in the store and will not damage anything inside the wall such as plumbing and electrical conduits. In stores where the fill line between the fill box and the storage vessel must be sleeved, be sure to locate the box where it will allow the inside sleeve to have adequate radius for the fill hose to easily pass thru for installation and future maintenance. The sleeve must not interfere with store operations.

#### **Storage Tank Location**

Once the fill box location has been determined the location of the CO<sub>2</sub> storage tank can be determined. The primary considerations for placing the storage tank are space and distance from the fill box.

The storage tank must be placed as close to the fill box as possible to maximize filling efficiency; ideally within 25 feet. The distance from the storage tank to the beverage machine or other use point is not critical.

The storage tank should not be installed in hallways. It should be placed in locations out of the way of other fixtures such as electrical panels and sinks. Although the tank should be in the most out-of-the-way location available, it must be placed where it is accessible for service and in a manner that allows its gauges can be read.

Note: To prevent damage to the tank's plumbing components the tank's handling ring must never be used as a hanging rack or platform for storage.

### **Installation Equipment**

#### **Installation Tools and Supplies**

Installation of the Bulk CO<sub>2</sub> System requires certain tools and installation materials. A supply of the following materials and tools should be maintained for most simple and economic installations though not all installations will require them:

(Note: Chart authorized distributors or installation agents have the installation tools and supplies necessary for proper installation.)

#### **Tools**

Warning: When using the following tools, suitable eye and ear protection must be worn. Failure to do so could result in serious personal injury.

Electric Hammer Drill for drilling holes and chiseling brick.

Accessories:

3/4" x 21" Scaling Chisel

3" Core Bit

1" x 21 Masonry Bit

1/4" x 13" Masonry Bit

1/2" Masonry Bit

7 1/4" Builder's Circular Saw for scoring brick and cutting wood exteriors.

Accessories:

Masonry Cut-Off Wheel Combination Blade

Reciprocating Saw for cutting through wood walls.

Accessories:

Metal Cutting Blades Wood Cutting Blades

**Electric Hand Drill** 

Accessories:

Masonry Bits

Set of Twist Drills

Oxyacetylene Torch for cutting rebar in poured concrete walls and floors.

#### **Supplies**

Hand Truck with Strapping Attachment

Torpedo Level

Carpenter Square

**Extension Cord** 

Oetiker Clamp Pliers

Step Ladder

Caulk Gun

**Assorted Hand Tools** 

Flashlight

Silicone Sealant (clear and white)

2" PVC Pipe and Elbows

1/4" Plastic Screw anchors

1/4" x 1" Self-Tapping Screws

9" Cable Ties

**PVC** Cement

**Duct Tape** 

Teflon Tape

**PVC** Flanges

Chalk or other Marker

Leak Check solution

<u>Hardware</u>	Chart P/N
Clamps for 1/4" ID Tubing	3411321
1/4" Hose Barb Nipple	1611481
1/4" Female Flare Nut	1611471
1/4" Hose Barb x 1/4" Female Elbow	1611461
Flare Nut Connector	1111222
1/4" ID Beverage Tubing	2811416

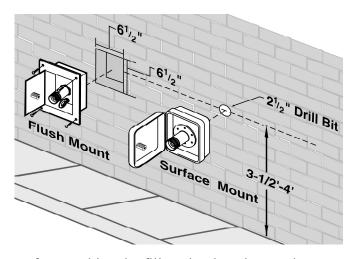
Note: Stainless steel fittings should be used.

### Fill Station (Wall Box) Installation

#### General

### Note: For fill-box diagrams and components identification refer to page 23.

If possible, select a fill station location that will not interfere with store / customer operations. A neat and clean installation is important since the fill station is visible to the general public.



Before marking the fill station location on the exterior wall, check to be sure the fill box will not interfere with any electrical, plumbing, or gas lines inside or outside the store.

#### Flush-Mount Fill Box (P/N 9723139)

- 1. Using a pre-cut template or carpenter's square and a level, mark a 6 1/2" square on the exterior wall making sure the marking is plumb.

  Match the fill box to the outline on the wall to make sure the outline is correct.
- 2. Using a circular saw, make a 1/2" to 1" perimeter cut along the inside of the outline. Use a masonry blade to cut brick, concrete or block wall.

  Caution: Do not attempt to remove material from the wall without first making the perimeter cut.

  Warning: To help prevent serious injury, always wear goggles, gloves, and a dust mask when making perimeter cuts.
- 3. Use a hammer drill and 3/4" scaling chisel to remove brick or concrete material within the perimeter of the cut. Begin chiseling near the bottom of the perimeter and work toward the top.

For easier separation of wall material from a poured concrete wall, drill 3/4" holes about 3" deep around the inside of the perimeter to perforate the material before chiseling.

Warning: Be very careful when handling the chisel. The chisel may have a tendency to "jump" and could cause personal injury or damage to the surrounding wall.

- **4.** Remove debris from the hole.

  Note: Some concrete walls contain reinforcing rods.

  Cut rebar with an oxyacetylene torch if necessary.
- 5. Slide the box into the opening and make sure its flange lies flat against the wall surface.
- **6.** While holding the box in position mark the four corner mounting holes.
- 7. Drill the corner mounting holes about 1 1/2" deep using a 1/4" drill bit or masonry bit as necessary. Insert plastic screw anchors.
- 8. Drill a 3" "center hole" in the back of the fill box opening using a 3" core bit.

  Caution: To prevent damage to the inside wall surface, the center hole may need to be drilled from inside to outside. To accomplish this, first drill a 1/4" pilot hole through from the outside; then drill the 3" hole from the inside using the pilot hole as a guide.
- **9.** Insert the box into position and fasten it using sheet metal screws.

#### Surface-Mount Fill Box (P/N 9722279)

When the use of a surface mounted box is preferred, it will simply be mounted onto the outside surface of the store wall.

- 1. At the desired fill box location mark and drill the center hole using a 3" bit.
- 2. Place the box in position so its fill and vent fittings are within the 3" hole. Mark the four corner holes while using a carpenter's level to make sure the box is level.
- **3.** Drill the four corner pilot holes. Use a 1/4" bit if necessary for screw anchors. Insert the anchors.
- **4.** Fasten the box in place using sheet metal screws.

### Fill Hose and Line Installation

#### General

Fill and vent lines will likely be routed differently in each store. By following basic recommendations, the lines should be run properly and as easily and simply as possible.

Distance from the outside fill box to the CO<sub>2</sub> storage tank should be as short as possible and typically varies from 1 to 30 running feet. Fill line distances of longer than 30 feet are not recommended because longer fill hose length results in reduced CO<sub>2</sub> fill efficiency.

Note: When installing the fill and vent lines please be aware that they need to be accessible for inspection and service. The lines should be inspected at least once a year for leaks, damage or signs of wear. They should be replaced every eight years.

Fill and vent lines are generally secured together with cable ties about every 18 inches and attached to the wall using conduit straps about every 2 or 3 feet along the run. The lines should run either horizontally or vertically and as inconspicuously as possible. Excess line should be coiled and tied.

Running lines through a conduit sleeve is generally not necessary. However, if the lines were to be exposed in a high traffic area, it may be best to run them through a sleeve to ensure protection. Sleeve material generally used is 2" or 3" PVC piping.

#### **Connect Lines to Fill Box**

- 1. Gain access to the back of the fill box by temporarily removing the box from its mount. Note: The fill fitting is fastened to the fill box by four lock-nuts on threaded studs. The fitting can be easily removed for service or for attaching the fill line.
- 2. Fasten the vent line simply by pushing the line onto the barbed fitting on the back of the fill box.
- 3. Fasten the flare connector on the end of the fill hose to the flare connection end of the fill fitting *Note: In the event a fill hose needs to be*

attached at a right angle to the fill box, a flare fitting  $90^{\circ}$  elbow (Chart P/N 11388573) may be used to connect the fill hose to the fill fitting.

#### **Run Lines to Tank Location**

- 1. Feed the fill and vent lines through the wall (or PVC wall flange if used) to the inside of the store.
- 2. Re-attach the fill box if necessary.
- 3. If sleeve material is not being used, route lines to the tank location according to plan and attach them to the wall with conduit straps about every 2 or 3 feet. Proceed to CO<sub>2</sub> storage tank installation.
- 4. If a sleeve is being used, size and cut the sleeve material to the proper length and with a bend radius toward the wall flange. Bond sleeves to elbows with PVC glue only if necessary. If the connections are not bonded they will be easier to separate when future service is required. If the connections are bonded the bend radius should allow the fill hose to slide freely within the sleeve for future maintenance and replacement.

Note: A fill hose should be replaced every eight years.

- 5. Feed the fill and vent lines through the PVC sleeve conduit and run the sleeve conduit to the CO<sub>2</sub> storage tank.
- 6. Attach the PVC sleeve to the wall with conduit straps. Proceed to CO<sub>2</sub> storage tank installation.

### CO, Storage Tank Installation and Filling

#### General

The Carb-Mite 220 should be installed in compliance with applicable local code requirements. It should be installed in an area having free flowing air space and out of the way of pedestrian traffic. It should be located away from chemical storage areas. The tank should be positioned so its plumbing components are accessible for service and so its gauges are facing "forward" and are readable.

Caution: The storage tank must be vented to the outside to prevent hazardous  $CO_2$  concentrations from developing if a pressure relief valve should open.

#### Connect Lines to the CO<sub>2</sub> Storage Tank.

Bulk CO<sub>2</sub> storage tanks contain positive CO<sub>2</sub> gas pressure when they are shipped. Before installing the lines onto the tank, any residual pressure should be vented off by simply opening the gas-use valve.

- 1. Connect the liquid fill hose to the inlet flare fitting on the tank; then open the tank valve.
- 2. Cut the vent tubing squarely to the proper length and attach it to the tanks's vent circuit fitting.
- 3. Connect the supply line tubing to the tank's supply regulator. Note: Do not use copper tubing for CO<sub>2</sub> gas supply.

For best results, the tank should be filled at this time to ensure that the lines are properly purged before use with the beverage system. This is also the best time to check the system for leaks.

#### First Fill

Since the inner vessel of a new CO<sub>2</sub> storage tank is relatively "warm," its first fill may take 20 to 30 minutes and a larger than normal amount of CO<sub>2</sub> gas will be vented during the fill. A higher-thannormal operating pressure can be expected for several days after the first fill.

- 1. Open the fill-box door and inspect the threaded fill-fitting for debris and damage. Wipe the fitting with a clean dry cloth if necessary.
- 2. Inspect the delivery hose quick-connect and wipe the fitting if necessary.

- 3. Connect the delivery hose to the fill fitting in the fill box.
- 4. Open the liquid delivery valve to allow liquid CO<sub>2</sub> to flow into the vessel. CO<sub>2</sub> will stop flowing when the tank's pressure equals the pressure of the delivery source. At this point the tank should be just over half full.
- 5. Close the liquid delivery valve; then open the vent valve on the delivery hose assembly to reduce pressure in the tank. Drop the tank pressure to between 100 and 125 psi. Close the vent valve.
- 6. Repeat the liquid delivery and vent cycle as often as necessary to get the tank contents to about half full.
  - Note: The initial fill will take considerably longer time than subsequent fills. If scheduling permits, it can be good idea to initially fill the tank about half way and then return in a day or two to complete the fill.
- 7. Check all connections and fittings on the tank and fill box for leaks using a leak-check solution. Tighten connections if necessary.

#### General CO, Delivery

Delivery routes are typically planned to minimize travel time and "rush-hour" traffic situations. To minimize delivery expense, delivery frequency should be scheduled to allow a 150-175 pound delivery. For low-use restaurants the time between deliveries can be several months.

- 1. Delivery vehicle pressure must be maintained at 280-300 psi for proper operation.

  Low delivery pressure can cause longer fill times.
- 2. A delivery pressure of 50 psi higher than the storage vessel pressure should be maintained during filling. A low pressure differential will cause long fill times.
- 3. Maintain a delivery log for each account to help detect irregularities in CO<sub>2</sub> consumption.
- 4. Adjust delivery program to longer intervals between deliveries as consumption justifies.

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### **Connecting to the Beverage System**

#### General

The gas-use line from the CO<sub>2</sub> storage tank to the beverage equipment or other end use point(s) will probably be run differently in each location. Beverage tubing lines with 1/4" ID are generally adequate for service up to 50 ft. For longer runs a larger ID tubing may be desired to compensate for pressure drop.

By following basic recommendations described in this section, CO<sub>2</sub> supply lines can be run as easily and as effectively as possible.

- 1. Run the gas use line in a manner that is as inconspicuous as possible.
- 2. The line should be attached in horizontal or vertical orientation along the run; level and plumb wherever possible to present a neat and careful installation. Never leave loose line hanging.
- 3. Cut the line to proper length.
- 4. Secure connections to the CO<sub>2</sub> storage tank's final line (supply) regulator and to the drink system equipment using appropriate fittings.

- 5. Open the gas-use isolation valve on the bulk CO<sub>2</sub> storage tank and check the supply regulator gauge for proper set pressure within the range of 90 -115 psi while gas is flowing.
- 6. Perform a leak check with soap solution on all joints to the drink system and correct as necessary.

Note: Beverage systems consist of a variety of equipment functions. Each function may require a different  $CO_2$  pressure. Make sure the  $CO_2$  storage and supply system is sized accordingly. The bulk  $CO_2$  storage system supplies a pre-set  $CO_2$  pressure of about 110 psi. Therefore, secondary or "step-down" regulators should be used as necessary to meet the requirements of system functions. Since high pressure regulators normally used on high pressure cylinders are constructed to respond to very high inlet pressures, they may not perform properly in the low pressure bulk  $CO_2$  system and their use is not recommended.

Gas-Use Tubing Size / Distance recommendations from a Single Supply Regulator				
Tubing ID	To 1 Carbonator	To 2 Carbonators	To 3-5 Carbonators	
1/4"	0' - 50'	0' - 20'	-	
3/8"	51' - 250'	21' - 100'	0' - 20'	

## Operating the Bulk CO<sub>2</sub> System

#### **Explain the System**

The store operator should be familiar with basic elements of the system. The installer is responsible for explaining the  $CO_2$  system to the store operator upon completion of the bulk  $CO_2$  system installation. The following table describes functional elements of the system and is intended to assist with that explanation.

	Component / Observation (Refer to page )	Function / Indication
22	CO <sub>2</sub> Contents Gauge (pg. 16 )	Indicates the approximate amount of liquid $\mathrm{CO}_2$ inside the tank.
41	CO <sub>2</sub> Tank Pressure Gauge (pg. 16)	Indicates tank pressure. Normal operation pressure is between 110 and 175 psi.  Vessel pressure may be as high as 300 psi after a CO <sub>2</sub> delivery.
43	Final Line (Supply) Regulator  Note: Actual regulator may not match style shown in diagrams in this manual.	Controls pressure in supply line from tank to beverage equipment.
44	Final Line (Supply) Regulator Gauge	Indicates supply pressure in the gas-use line. Final line (gas use) pressure is normally 90 - 115 psi.
33a	Gas-Use Valve	On / Off valve for gas supply.
32	Relief Valve	Prevents tank pressure from exceeding 300 psi.
	Vent Hose	Vents excess gas pressure to fill box outside.
	Fill Hose	Transports liquid CO <sub>2</sub> from fill box to tank during fill.
	Fill Box	Connection point for liquid CO <sub>2</sub> delivery and transfer line.
	Filling Schedule	Should be established with supplier based on CO <sub>2</sub> use.
	Periodic Frost	Frost on the external vaporizer coil indicates that liquid $\mathrm{CO}_2$ is being converted to gas to meet a demand.
	Continuous Frost	Continuous presence of frost during non-business hours or in mornings before business hours indicates a demand for CO <sub>2</sub> gas perhaps caused by a leak in the beverage system.

### **Carbon Dioxide Consumption**

#### General

The amount of CO<sub>2</sub> that will be consumed in the variety of restaurant applications is almost impossible to predict. While primarily used for beverage carbonation, CO<sub>2</sub> is also used for carbonating frozen drinks and for driving pumps and automatic dispense systems.

A typical 16 oz. soft drink contains about 2.4 oz. of syrup and water carbonated with 0.0112 lb. of  $CO_2$ . (Approximately 1 lb. of  $CO_2$  is required to carbonate one hundred 16 oz. drinks.) The table below shows an estimate of  $CO_2$  consumption just for beverage carbonation based on a use ratio of 0.6 lb.  $CO_2$  per gallon of syrup.

Weekly Syrup Usage (Gallons)	Bag-In-Box Containers	CO <sub>2</sub> Consumption for Carbonation (lb.)
10	2	6
20	4	12
30	6	18
40	8	24
50	10	36
60	12	42
70	14	48
80	16	54
90	18	60
100	20	66

CO<sub>2</sub> is also used to "push" beer from kegs. To push a "direct draw" beer dispense system, which dispenses directly from the keg, only the fresh-keg (rack) pressure of 12 to 15 psi needs to be maintained on the keg to pour the beer and prevent excessive foaming caused by over-carbonation.

Note: To push beer greater distances in common "long draw" dispense systems, higher gas pressures are required. However, to avoid overcarbonation and excessive foaming, that higher gas pressure must consist of a calculated blend of  $CO_2$  and  $N_2$  (Nitrogen). Blend gas equipment is available for this purpose.

The following table shows the approximate amount of CO<sub>2</sub> consumed to dispense beer.

16 Gallon Kegs	CO <sub>2</sub> Consumption (lb.)
10	2.5
20	5.0
30	7.5
40	10.0
50	12.5
60	15.0

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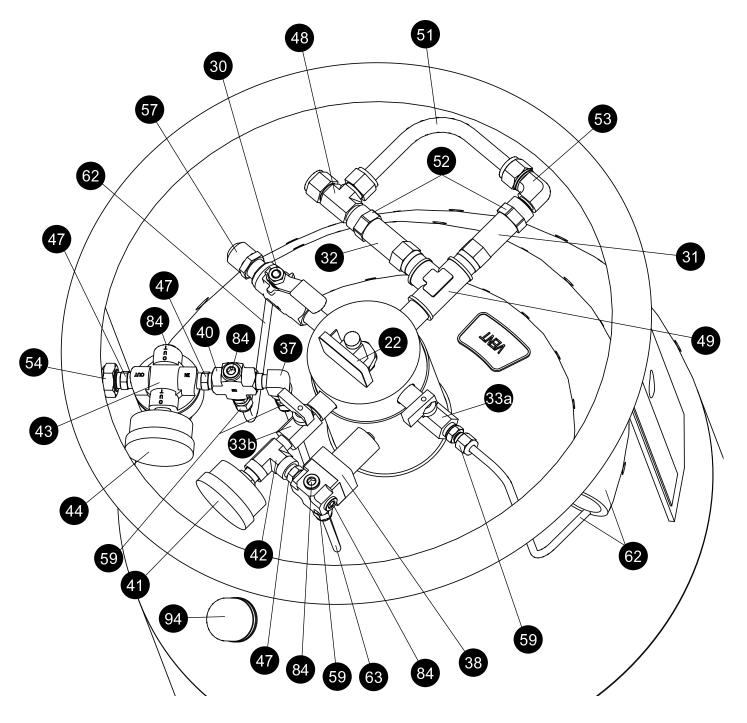
14

## **Vessel Specifications**

Carbo-Mite 220		
Dimensions / Weight		
Diameter	20 in (50.8 cm)	
Height (no legs)	40 in (101.6 cm)	
Empty Weight	156 lb (71 kg)	
Full Weight	377 lb (171 kg)	
Capacity		
Gross Volume	27.4 gal (103.7 ltr)	
Net Storage Volume	25.5 gal (96.5 ltr)	
CO <sub>2</sub> Storage Capacity @ 200 psig	221 lb (100 kg)	
Components		
ASME Relief Valve Setting	300 psig (20.7 bar g	
Gas Use Connection	1/4" 45° Flare	
Fill Line Connection	5/8" Male 45° Flare	
Relief Vent Line Connection	1/2" OD Tubing	
Performance		
CO <sub>2</sub> Gas Delivery (Continuous) (12 consecutive hrs. @ room temp.)	0.2 lb/hr (.1 kg/hr) (18 - 16 oz drinks/hr) (Based on 11.25 lb of CO <sub>2</sub> /1000 16 oz drinks.)	
Peak CO <sub>2</sub> Gas Flow Rate (4 consecutive hrs. @ room temp.)	0.8 lb/hr (0.4 kg/hr) (71 - 16 oz drinks/hr (Based on 11.25 lb of CO <sub>2</sub> /1000 16 oz drinks.)	
Evaporation Rate	1 lb/day (0.45 kg/day) at 125 psig at room temp.	
Max. Allowable Working Pressure (MAWP)	300 psig (20.7 bar g)	
ASME Relief Setting	300 psig (20.7 bar g)	
Design Criteria		
Design Specifications	ASME Boiler and Pressure Vessel Design Section VIII, Division 1	
Design Specifications	Meets US and Canadian design requirements	
Fill System	Single line, pressure differential	
Insulation Type	Vacuum with Super Insulation	
Pressure Control	"Economizer" no-loss pressure relief circuit	
Liquid Level Gauge	Roto-Tel <sup>TM</sup> float type magnetic (telemetry ready)	
Outer Vessel Material	Stainless Steel	
Inner Vessel Material	Stainless Steel	

### **Parts Identification**

Carbo-Mite 220
P/N 14763199
P/N 20575263 (with optional "getter" port for vacuum maintenance)



<sup>\*</sup> Note: Regulator styles may vary from the style depicted in this diagram. Please refer to the descriptions in the parts list.

## **Vessel Parts**

ITEM	PART NO.	DESCRIPTION	NOTES
22	14049702	Roto-Tel Dial Capsule (Gauge Face), Liquid Level / Contents	Indicates approximate liquid CO <sub>2</sub> contents.
-	14789815	Roto-Tel Float-Rod Assembly for <b>Carbo-Mite 220</b> (Includes dial capsule 22	Measures liquid CO <sub>2</sub> level in the vessel. Roto-Tel Assy. is not field-servicable and its components are not available individually.
30	14422693	Ball Valve (3/8" NPT W / Check)	Isolates CO <sub>2</sub> fill hose from vessel.
31	11708451	Relief Valve, 450 psig (1/2" MPT)	Secondary inner vessel safety relief valve.
32	11708400	Relief Valve, 300 psig (1/2" MPT)	Primary inner vessel safety relief valve.
33a	13282844	Isolation (Ball) Valve (1/4" MPT x 1/4" FPT)	On / off control for gas supply.
33b	13282844	Isolation (Ball) Valve (1/4" MPT x 1/4" FPT)	Isolates gas-side of Economizer regulator.
37	1210462	Elbow, Street, Brass, 90° (1/4" MPT)	Joins Economizer circuit to gas-use circuit.
38	13154842	Regulator, Economizer, 150 psi (1/4 NPT) SMC	Controls vessel pressure (relieving).
-	13412514	Rebuild kit for Economizer Regulator (#38)	
40	1210762	Cross, Brass (1/4" FPT)	Joins gas lines with gas-use regulator.
41	13321014	Pressure Gauge, 0-400 psi (1/4" MPT CBM)	Displays internal vessel pressure.
42	14175021	Tee, Street, Brass (1/4" NPT)	Joins Economizer circuit components.
43	14743163	Regulator, Final Line, 110 psi (1/4" FPT), (Harris)	Controls CO <sub>2</sub> gas pressure to use-point.
-	14858729	Rebuild Kit For Final Line Regulator #43	
44	13321006	Pressure Gauge, 0-160 psi (1/4" MPT CBM)	Indicates CO <sub>2</sub> gas pressure to use-point.
46	11741859	Check Valve, Gas Use	Protects vessel components from back-flow.
47	1310092	Nipple, Hex, Brass (1/4" NPT)	Joins gas supply circuit components.
48	13832906	Tee, Brass Run, (1/2" ODT x 3/8" MPT)	Joins vent line to vent circuit components.
49	13458820	Branch Tee, (1/2" FPT)	Manifolds primary & secondary relief valves.
51	13799843	Tube, Relief Valve Vent (1/2" OD, Nominal .375")	Primary / secondary relief valve vent tubing.
52	13833731	Adapter, Pipe-Away (3/8" FPT)	Joins 450 & 350 psig relief valves to vent fittings.

17

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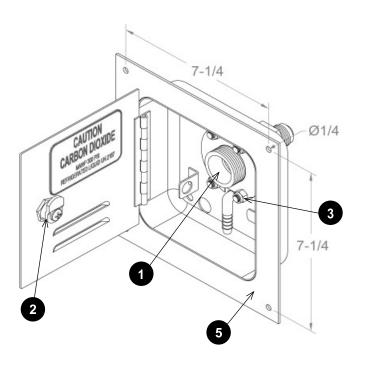
## **Vessel Parts**

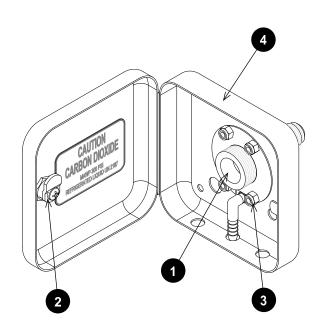
53	13832877	Elbow, Brass 90° (1/2 ODT x 3/8" MPT)	Joins 450 psi relief valve to vent circuit.
54	1013362	Connector, Brass, Anchor (1/4" MPT)	Secures gas-use line to tank supply.
57	1110112	Connector (5/8" ODT x 3/8" MPT- 45° Flare)	Connects CO <sub>2</sub> fill hose to vessel.
59	10MC003	Connector, SS (1/4" ODT x 1/4" MPT)	Connects tubing to gas circuit fittings.
62	14775641	Vaporizer Coil, Carbo-Mite 220	Transforms CO <sub>2</sub> liquid to gas
63	14775632	Tube, SS (1/4" OD .020 W x 12")	Pressure maintenance line (Economizer).
84	14881671	Plug, Brass, Hex, Countersink (1/4" MPT)	Plugs unused port in tee or regulator.
94	3911217	Cap, Black	Covers vacuum pump-out port.
-	3911016	Cap, Blue (not shown)	Covers vacuum regeneration port if equipped
-	14789807	Label Kit, Carbo-Mite 220	
-	20536507	Label, Made in USA (3" x 3") Color	
-	3836609	Label, Operations only	Describes vessel safety and operations.
-	11197611	Label Kit, NYCFD Approval, (Stationary Installation)	Operation, caution, approval, and manufacturer.
-	11197646	Label Kit, NYCFD Approval, (Portable Installation)	Operation, caution, approval, and manufacturer.
-	3820099	Label Only, Caution Carbon Dioxide	Included in label kits.
-	3832679	Decal Only, CO <sub>2</sub> NYCFD COA #4912 (Stationary)	Included in label kit 11197611.
-	10915896	Decal Only, CO <sub>2</sub> NYCFD COA #4748 (Portable)	Included in label kit 11197646.

## **Fill Box Parts**

#### Flush-Mount Fill Box Part No. 9723139

#### Surface-Mount Fill Box Part No. 9722279



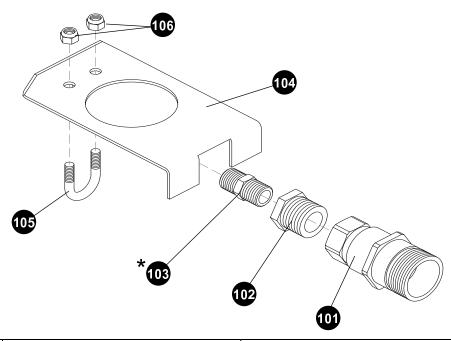


ITEM	PART NO.	DESCRIPTION	FUNCTION
-	11784496	Caution Label	Advisory identification of CO <sub>2</sub> use.
1	11381021	CO <sub>2</sub> Fill Fitting, Brass	Connection for CO <sub>2</sub> delivery vessel hose.
2	13078190	Lock Assembly (includes key)	Locks fill box door.
-	13104087	Key for Lock Assembly (not pictured)	Replacement key for fill box.
3	2914071	Locknut SS w/nyl Insert	Attach fill fitting to fill box studs.
4	11386771	Surface-Mount CO <sub>2</sub> Fill Box Shell (without fittings)	Allows outdoor filling and venting of vessel.
5	11866871	Flush-Mount CO <sub>2</sub> Fill Box Shell (without fittings)	Allows outdoor filling and venting of vessel.
-	10802912	CO <sub>2</sub> Fill Hose only, 5 ft. (2000 psi & FDA)	Transfers liquid CO <sub>2</sub> from fill box into vessel.
-	10802921	CO <sub>2</sub> Fill Hose only, 10 ft. (2000 psi & FDA)	Transfers liquid CO <sub>2</sub> from fill box into vessel.
-	10802947	CO <sub>2</sub> Fill Hose only, 15 ft. (2000 psi & FDA)	Transfers liquid CO <sub>2</sub> from fill box into vessel.
-	10802939	CO <sub>2</sub> Fill Hose only, 25 ft. (2000 psi & FDA)	Transfers liquid CO <sub>2</sub> from fill box into vessel.
-	10370710	CO <sub>2</sub> Fill Hose only, 30 ft. (2000 psi & FDA)	Transfers liquid CO <sub>2</sub> from fill box into vessel.
-	10370728	CO <sub>2</sub> Fill Hose only, 50 ft. (2000 psi & FDA)	Transfers liquid CO <sub>2</sub> from fill box into vessel.
-	2811726	Vent Hose (lengths match fill hose)	Vents excess vessel pressure outdoors.
-	11388573	Elbow, BRS (5/8" ODT Fem x Male 45º Flare)	Attaches fill hose to fill box if needed for in-wall installation.

## **Direct Fill Components**

## "Direct Fill" Fitting Kit Part No. 14905901

(For outdoor installations only.)



ITEM	PART NO.	DESCRIPTION	FUNCTION
101	10582833	CO <sub>2</sub> Fill Fitting, Brass (¾" thread)	Fill port connection for CO <sub>2</sub> delivery.
102	1212062	Hex Bushing (3/8" FPT x 3/4" MPT)	Joins fill fitting to hex nipple.
<b>*</b> 103	14902814	Pipe Nipple, Brass (3/8" NPT x 2")	Used to join fill fitting to valve on vessel when bracket is used. (recommended)
		or	
<b>*</b> 103	1310072	Hex Nipple (3/8" NPT x 1-1/4" long) (pictured)	Used to join fill fitting to valve on vessel when bracket is not used.
104	10724192	CO <sub>2</sub> Fill Fitting Support Bracket	Prevents fill fitting from turning with fill (gun) coupling.
105	10644601	U-bolt	Secures fill fitting bracket to fill tube.
106	2914071	Locking Nut	Secures u-bolt to fill fitting bracket and fill tube.

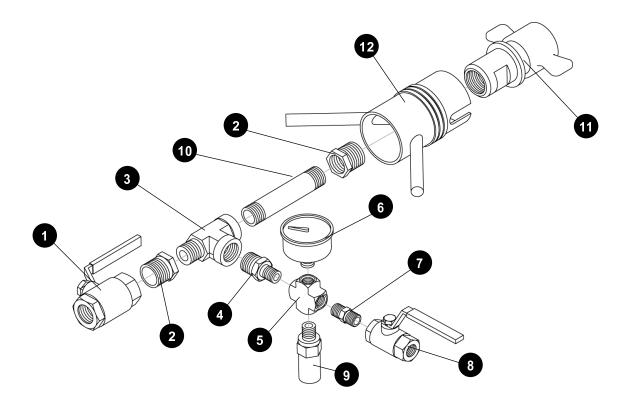
#### Fill and Vent Hose Kits

PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
10973252	5 ft. Fill & Vent Hose	10973332	25 ft. Fill & Vent Hose
10973308	10 ft. Fill & Vent Hose	10973341	30 ft. Fill & Vent Hose
10973324	15 ft. Fill & Vent Hose	10973359	50 ft. Fill & Vent Hose

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## Fill "Gun" Components

### Fill Gun P/N 11039031



ITEM	PART NO.	DESCRIPTION	FUNCTION
1	12930192	Ball Valve, SS (3/4 FPT)	CO <sub>2</sub> Supply valve.
2	1210062	Hex Bushing (3/4 MPT x 1/2 FPT)	Connects 3/4 FPT fitting to 1/2 MPT fitting.
3	1212082	Street tee (1/2 FPT x 1/2 MPT)	Joins supply & pressure vent components.
4	10599563	Hex Nipple (1/2 NPT x 1/4 NPT)	Joins street tee to cross.
5	1212922	Cross, BRS (1/4 FPT)	Joins supply, gauge and vent components.
6	2015179	Pressure Gauge, 0-400 PSI (1/4" CBM)	Displays line / tank pressure.
7	1310092	Hex Nipple (1/4 NPT)	Joins manual relief ball valve to cross.
8	1716182	Ball Valve (1/4 NPT)	Manual pressure relief.
9	1811472	Relief Valve, 450 PSI (1/4 MPT)	Safety relief.
10	132032	Nipple, SS (1/2 NPT) 4"	Joins supply control components to quick-connect.
11	1213169	Female Wing Nut Quick Connector	Connects fill gun to wall box fill fitting.
12	9720959	Quick Connector Wrench	Turns quick connector onto wall box fill fitting.

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### **Operation and Troubleshooting**

#### **Facts To Know**

- 1. A vessel's normal internal operating pressure (Item 41) is between 125 psi and 150 psi.
- 2. Vessel pressure can be as high as 300 psi after a delivery but returns to its normal operating pressure after a day or two of normal CO, use.
- 3. The gas supply pressure (Item 44) is normally between 90 psi and 120 psi.
- 4. Frost or condensation on the vessel is normal during periods of CO<sub>2</sub> use.
- 5. Frost or condensation on the vessel <u>before</u> starting the daily use of CO<sub>2</sub> is a sign of a CO<sub>2</sub> leak. Have the leak fixed.
- 6. A Carbo-Mite 220 holds 221 lb. of CO<sub>2</sub> for a use rate of about 40 lb. per week (per monthly fill.)
- 7. The contents gauge (Item 22) displays the approximate amount of liquid CO<sub>2</sub> in the vessel.
- 8. CO<sub>2</sub> becomes dry ice below a pressure of 61 psi. Stop using CO<sub>2</sub> from the vessel if its pressure (Item 41) drops to 70 psi or less.
- 9. An isolation (shut-off) valve is open when its handle is parallel to the valve body and the line. The valve is closed when its handle is perpendicular to the valve body and the line.

#### **General Operation Notes**

- 1. Always use caution when working with CO<sub>2</sub>. Read and understand the "Safety" section of this manual.
- 2. The Carbo system does not require adjustment under normal operating conditions.
- 3. In an emergency the flow of CO<sub>2</sub> from or through the storage tank can be stopped by closing the following valves:
  - Valve 33a to stop the flow of gas from the vessel to the beverage or other usepoint system.
  - Valve 30 to stop CO<sub>2</sub> flow or leakage through the fill hose and/or the brass fill fitting in the outdoor fill box.
  - Valve 33b to stop CO<sub>2</sub> flow through the tank's pressure control circuit.
- 4. For CO<sub>2</sub> equipment issues, call your CO<sub>2</sub> supplier or service specialist. Before calling for service or trouble shooting assistance, plea se have the following information at hand:
  - Serial number of the vessel
  - Description of the problem
  - Readings from: the vessel contents gauge (Item 22), the vessel pressure gauge (Item 41) and the final line pressure gauge (Item 44).
  - Observations such as unusual frosting and/ or events related to the problem.
- 5. Every day before starting operations and CO<sub>2</sub> use check for:
  - CO, leaks (See "Safety".)
  - Pressure readings (Items 41 and 44)
  - CO, contents (Item 22)
  - Abnormal frost or condensation
  - Anything unusual.

## Tank Operation and Troubleshooting

INDICATION	POSSIBLE CAUSE	CORRECTIVE ACTION	
	CO <sub>2</sub> storage vessel is empty.	<ol> <li>Switch to emergency CO<sub>2</sub> gas cylinder.</li> <li>Call CO<sub>2</sub> supplier for delivery.</li> </ol>	
	Isolation valve 33a to final line regulator is closed.	Open valve as required.	
No CO <sub>2</sub> to carbonator or use-point system.  OR  Carbonated drinks are flat.	Vessel pressure (41) is low (110 psi or less).	<ol> <li>Switch to emergency CO<sub>2</sub> gas cylinder.</li> <li>Stop CO<sub>2</sub> withdrawal from bulk CO<sub>2</sub> vessel by closing isolation valve 33a.</li> <li>If vessel pressure fails to rebuild see section on low vessel pressure.</li> </ol>	
	Pressure relief "Economizer" regulator not operating properly; set too low or stuck open	Close supply pressure valve (33b) and switch to emergency CO <sub>2</sub> gas cylinder. If tank pressure fails to rise within 24 hrs. See section below on low vessel pressure.	
	Unknown	Call CO <sub>2</sub> service agent.	
	A normal condition during or following CO <sub>2</sub> use.	None	
Frost on the bottom, sides, or top of the vessel.	Leak in beverage system and/or gas supply lines or CO <sub>2</sub> fill box.	1. See "Safety". Evacuate & ventilate. Check for frost in the morning <b>before</b> CO <sub>2</sub> has been used. If possible, locate and correct leak.	
		2. Call appropriate equipment service agent.	
Frost on vessel after extended periods of no CO <sub>2</sub> use; such as in the morning before store operations begin.	Leak from the beverage system, CO <sub>2</sub> vessel's plumbing, or fill box.  Bag-in-box pump running because B.I.B. is empty.	1. See "Safety". Evacuate & ventilate the room. 2. Locate & correct leak if possible. 3. Call appropriate service agent.	
Constant low vessel pressure.	Economizer regulator set too low or stuck open.	Call CO <sub>2</sub> service agent.	
(gauge 41 below 125 psig)	CO <sub>2</sub> leak from vessel plumbing, CO <sub>2</sub> fill box and/or vessel safety system	<ol> <li>See "Safety". Evacuate &amp; ventilate the room.</li> <li>Call CO<sub>2</sub> service agent.</li> </ol>	

## **Tank Operation and Troubleshooting**

INDICATION	POSSIBLE CAUSE	CORRECTIVE ACTION	
	Normal condition for several hours following a CO <sub>2</sub> delivery.	None	
Constant high vessel pressure.	Normal when little or no CO <sub>2</sub> is used.	None	
(Tank pressure gauge (41) above 200 psi)	Economizer regulator (39) set too high or stuck closed.	Call CO <sub>2</sub> service agent.	
	Tank has a weak vacuum insulation.	Call CO <sub>2</sub> service agent.	
	Increased beverage sales or CO <sub>2</sub> use.	None	
	Vessel pressure (41) constantly high.	See section on vessel pressure too high.	
High CO <sub>2</sub> consumption.	CO <sub>2</sub> leak from vessel plumbing, CO <sub>2</sub> fill box, gas lines, and/or beverage or other use-point equipment.	<ol> <li>See "Safety". Evacuate &amp; ventilate room.</li> <li>Locate &amp; correct leak if possible</li> <li>Call appropriate service agent.</li> </ol>	
	Error in CO <sub>2</sub> supplier invoice.	Check CO <sub>2</sub> usage history / pattern against supplier invoices. Consult CO <sub>2</sub> supplier.	
	CO <sub>2</sub> vessel is already full.	None	
	Fill valve (30) is shut off or is faulty.	Consult CO <sub>2</sub> service agent.	
	Brass fill fitting in CO <sub>2</sub> fill box and/ or on truck's delivery hose is faulty.	<ol> <li>Consult with CO<sub>2</sub> supplier or service agent.</li> <li>Have brass fill fitting(s) replaced if necessary.</li> </ol>	
CO <sub>2</sub> vessel will not fill.	Pressure difference between store vessel pressure and delivery pressure is too small.	<ol> <li>Verify delivery vessel pressure is at least 275 psi and store vessel pressure (41) is between 110 and 150 psi.</li> <li>Vent store vessel to lower pressure if needed.         (Never vent store vessel pressure to lower than 125 psi.)     </li> </ol>	
	Delivery vessel empty or truck delivery hose is obstructed, e.g. vehicle stopped on hose or hose is bent.	Ask driver to make another delivery or clear obstruction or wait until obstruction clears.	

## Tank Operation and Troubleshooting

INDICATION	POSSIBLE CAUSE	CORRECTIVE ACTION	
	Normal for short periods of time from some regulators and relief valves.	Observe leak. If it is not large <u>and</u> does not last lon <u>and</u> does not occur frequently, no action is needed.	
Hissing sounds or evidence of gas leak.		1. See "Safety".	
	Large leaks from elsewhere in the system, sustained leaks, or frequent leaks, are not normal.	2. Evacuate all personnel from affected areas.	
		3. Ventilate the area.	
		4. Call CO <sub>2</sub> service agent.	
Final line / gas-use pressure gauge (44) indicates less than 90 psi.	Final line regulator (43) intentionally set lower by beverage service agent.	None	
	Final line regulator (43) not operating in proper pressure range.	Call CO <sub>2</sub> service agent.	
	Final line pressure gauge (44) damaged or faulty.	Call CO <sub>2</sub> service agent.	
	One or more of the causes listed in "no	1. See indication sections regarding "no CO <sub>2</sub> ", "flat drinks" etc.	
	CO <sub>2</sub> " or "flat drinks" problem section.	2. Call CO <sub>2</sub> service agent.	

## Fill Box Operation and Troubleshooting

INDICATION	POSSIBLE CAUSE	CORRECTIVE ACTION
Fill box door will not close, lock, or open.	Wrong key.	<ol> <li>Verify correct key and retry.</li> <li>Contact CO<sub>2</sub> supplier for spare key.</li> <li>Order new key.</li> </ol>
	Lock dirty or damaged.	<ol> <li>Clean and oil lock</li> <li>Replace lock if necessary</li> </ol>
Brass fill fitting in fill box leaking or hissing.	Particle of ice or debris caught in fill fitting poppet.	<ol> <li>If driver is still on site, reconnect CO<sub>2</sub> delivery hose and then disconnect.</li> <li>If driver is not available, carefully press poppet with dull instrument to re seat poppet.</li> <li>If leak continues after line warms, close the fill isolation valve (30) and call service agent.</li> </ol>
	Fitting is defective or sealing surface is worn due to normal wear.	Close the fill isolation valve (30) on the vessel and call service agent to replace fitting.
Threads on brass fill fitting are worn or stripped.	Normal wear. Fill fitting must be replaced.	Contact CO <sub>2</sub> service agent to replace fitting.
	Fill fitting cross threaded with the CO <sub>2</sub> delivery hose coupler	Contact CO <sub>2</sub> service agent to replace fitting.
$CO_2$ is venting from fill box.	Normal during CO <sub>2</sub> delivery.	None
	Normal for short periods of time if vessel pressure is at or over 300 psi	None if for short period(s) of time     If vessel pressure consistently over 300 psi, see section on "vessel pressure too high."
	Fill fitting is not sealing properly.	Call CO <sub>2</sub> service agent to replace fitting.

### **Ordering Service and Parts**

#### **Service and Maintenance**

- Service or maintenance work on the MVE bulk CO<sub>2</sub> storage system should be performed only by Chart trained and authorized professional service agents who are familiar with CO<sub>2</sub>, bulk liquid CO<sub>2</sub> pressure vessels, and all pertinent safety and service procedures. Chart recommends the use of Chart approved replacement parts. Contact Chart for the name of the authorized service agent(s) in your area.
- 2. Before calling for service or troubleshooting assistance, please have the following information at hand:
  - Serial number of the vessel
  - Description of the problem
  - Readings from:
    - the contents gauge (Item 22),
    - the vessel pressure gauge (Item 41)
    - the final line pressure gauge (Item 44).
  - Any special observations
     (for example: unusual frosting or events
     related to the problem)
- 3. Chart recommends that a qualified professional service agent perform a thorough preventive

- maintenance check on the system at least once every two years. The check should be done to ensure safety and optimal system performance.
- 4. The MVE bulk CO<sub>2</sub> storage system has no user serviceable parts. An authorized professional service agent should perform all service work.

NOTE: Any attempt by an unauthorized person to service or perform unauthorized modifications on the equipment will void the warranty.

#### **Ordering Parts or Service**

For service contact your local authorized MVE CO<sub>2</sub> supplier or equipment service agent. For parts contact your local authorized Chart service agent or order on-line directly from Chart at <a href="https://www.chartparts.com">www.chartparts.com</a>.

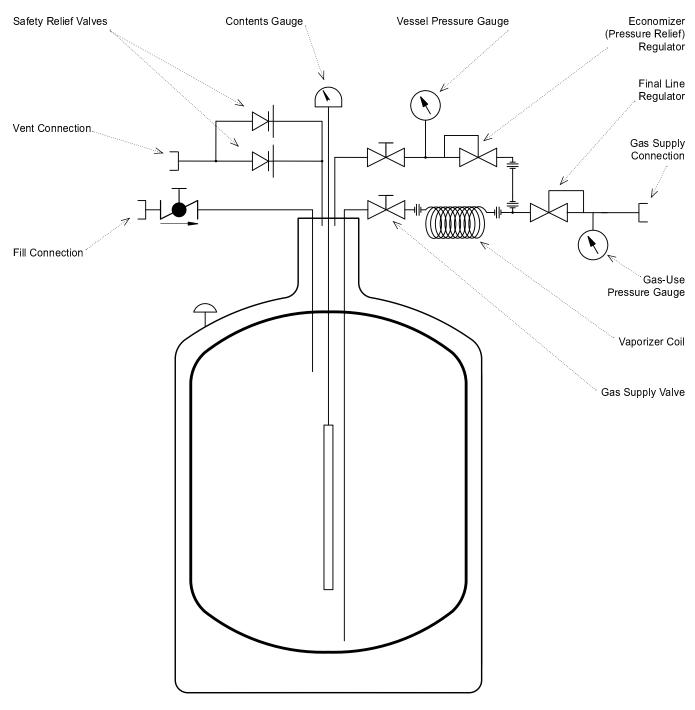
Know the model and serial number of the vessel for which you are ordering parts. To assure that your order is processed promptly, list each item separately, being careful to specify the quantity, the part number, and the description of each item being ordered.



#### **Important Telephone Numbers**

Company	Contact P	erson	Phone Number
CO <sub>2</sub> Supplier			
	After-Hour	s / Emergency Number_	
CO <sub>2</sub> Service Agent			
CO <sub>2</sub> Equipment Installer			
Chart 'Beverage' Custome	er Service	(800) 247-4446 (toll free in US)	
Chart 'Beverage' Technica	l Service	(800) 253-1769 (toll free in US)	

## **Carbo-Mite 220 Flow Schematic**



MVE Carbo-Mite 220 CO<sub>2</sub> System

# chart parts com

- Order parts directly from Chart through a personalized account at www.chartparts.com.
- · Simply establish an account password and "log-in."
- Service is available 24 hours a day and provides same-day shipping on all stock parts.
- Chartparts provides access to shipment tracking, transaction history, and personalized account information for convenient account management.

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